

OPERATION POUR ADAPTER LES TESTINGS A LA NOUVELLE
SERIE DE FICHES FLIPPER.

TESTING POWER

Utiliser les petites fiches d'interconnexion " 1B 1193", 1B 1194", 1B1195"

TESTING C.U.P.

L'ancien testing est à remplacer par le nouveau que nous fournissons.

TESTING DISPLAY

Remplacer l'eprom 2708 appelée "TESTING DISPLAY", l'eprom 2708 appelée "DISPLAY 8". La mémoire se trouve à l'intérieur du testing sur la fiche 1B 1135. La position de la mémoire sur la fiche est "IC 9" comme selon le schéma "SHEET 10", et "IC 1" comme selon schéma "SHEET 9".

TESTING INTERFACE

a) Modification "MPX BOARD" et connexion à celle ci de la fiche 1B 1199.

Débrancher les 4 résistances de Vcc en sortie aux pins "5", "6", "7", "9" de l'intégré "IC 11" sur MPX BOARD et les relier à "VCC SW".

Pour exécuter ces modifications, se référer aux schémas "SHEET 15" ou "SHEET 14". Relier ceux ci de la façon suivante:

PIN 5 IC 11 au PIN 6 CN 15
PIN 6 IC 11 au PIN 7 CN 15
PIN 7 IC 11 au PIN 1 CN 13
PIN 9 IC 11 au PIN 2 CN 16

Exécuter successivement les raccordements entre MPX BOARD et la fiche "1B 1199" en suivant le schéma électrique "1B 1399".

b) MODIFICATION C.U.P. INTERNE AU TESTING

Procéder à la modification comme selon le schéma électrique joint "SHEET 16" en insérant les composantes dans l'espace compris entre le bouton P1 et le socle eprom N°1.

Remplacer la vielle eprom appelée "ESSAI INT." par la nouvelle série fournie par Zaccaria, en tenant compte du fait que l'eprom "ESSAI INT 1" sera disposée sur le socle "1/2708" et l'eprom "ESSAI INT 2" sur le socle " 2/2708".

c) MODIFICATION MASQUE FRONTAL.

Insérer un commutateur à 2 voies "CM2" sur le masque frontal de la structure et le raccorder comme selon le schéma joint "SHEET 17".

Une fois terminées les modifications décrites pour le test du "1B 1166", il est nécessaire d'utiliser les modifications décrites pour le test du "1B 1191" et "1B 1198".

Le 1305 pour le **MODE D'EMPLOI TESTING FLIPPER** il faut faire ce qui est
à faire la partie du **TESTING POWER** au bout de la fiche 1B 1109.
Il faut faire une fiche à 4 broches et la connecter à la partie de la
fiche 1B 1109.

Relier la prise de réseau. Fonctions interrupteurs situés
sur le panneau frontal horizontal du testing:
POWER ON/OFF = interrupteur de réseau
POWER SUPPLY/POWER TESTER = selection fonctions testing.

POWER SUPPLY: alimentation
TESTING CPU, TESTING INTERFACE, TESTING DISPLAY.
POWER TESTER: contrôle fiche en essai.

Sur le même panneau se trouve également la lampe témoin reliée au réseau.

Sur le panneau frontal vertical du testing, on trouve 4 voltmètres et 2 témoins. Les 4 voltmètres indiquent respectivement:
+ 170 Vcc alimentation display
+ 12 Vcc alimentation sonde
39 Vcc alimentation solenoïdes
5,5 Vcc alimentation lampes.

MODE D'EMPLOI TESTING POWER avec fiche 1B 1109 (vieille série) relier la fiche à l'essai comme selon le schéma joint "SHEET 1". Sur les instruments doivent apparaître les tensions indiquées.

MODE D'EMPLOI TESTING POWER avec fiche 1B 1167 (nouvelle série). L'instrument "+ 12 Vcc" indique une valeur approximative car la tension mesurée n'est pas stabilisée mais seulement redressée. La lampe témoin "5,5 Vcc" indique la tension sur le PIN 4 CN3 tandis que le LED sur 1B 1194 indique le "+ 5,5 Vcc" en sortie du PIN 3 CN2. Le témoin "39 Vcc" s'allume en appuyant le bouton sur 1B 1195 en contrôlant dans un même temps le fonctionnement du relai. En raison des caractéristiques de la construction du TESTING POWER l'SCR pour la protection du + 170 Vcc tend à amorcer en détachant ainsi le + 170 Vcc.

Pour contrôler l'HV, il suffit de courcircuité pour un très bref moment, l'Anode et la Catode du SCR en question.



Le LED sur 1B 1195 indique l'impulsion de POWER FAILURE c'est à dire la phase de mise en place ou de chute de la tension, le LED en question doit rester éteint à partie du moment où la tension est valable.

TESTING C.P.U.

C.P.U. VIEILLES SERIES

Effectuer les raccordements comme selon le schéma "SHEET 5" en cas de C.P.U. vieille série (1B 1110). En executant le testing de ce type de C.P.U., il faut tenir compte de certaines choses:

a) la numération des Q et des SCR qui sont indiquées sur le panneau frontal horizontal du testing C.P.U. est relative à la nouvelle série de fiches et donc, dans ce cas, elle ne correspond pas à la composante concernée.

b) cette série de fiches utilisait 6 displays à 6 chiffres, raison pour laquelle, le 5° display sur le panneau antérieur vertical du testing devra être utilisé pour visualiser les deux informations.

En utilisant le commutateur situé à l'intérieur du coffret, en position "S5" est indiqué l'HIGH SCORE, en position "S6" est indiqué le "MATCH" et le "BALL TO PLAY" et il ne faut pas considérer les chiffres 3 et 4 qui ne sont pas utilisés, comme du reste les chiffres 7 et 8 de tous les displays.

c) Sur le pupitre du testing, les "ROW" et les "COL" sont indiquées, au cas où cette C.P.U. (1B 1110) les "ROW 6" et "ROW 7" ne sont pas utilisés. Sur ce pupitre sont en outre nommés certains boutons en référence à la nouvelle série de C.P.U (1B 1165).

d) Pour simplifier la recherche de la composante concernée, nous avons disposé les LEDS en groupe de 8, chaque groupe correspond à une des selections que l'on trouve en sortie du C.P.U., on obtiendra ainsi que les 3 premiers groupes correspondent aux selections des Q (DARLINGTON) et les groupes restants aux selections des SCR (lampes).

C.P.U NOUVELLES SERIES

Effectuer les raccordements comme selon le schéma "SHEET 6" dans le cas de C.P.U. nouvelle série (1B 1165). Positionner le commutateur, situé à l'intérieur du coffre, en "S5". Toutes les indications sur le panneau reproduisent les fonctions sur la fiche.

TESTING DISPLAY

Sur le panneau frontal horizontal se trouvent quatre interrupteurs ayant les fonctions suivantes:
"NUMERS = / =" note si les numéros qui apparaissent sur chaque Digit de chaque display sont égaux ou en progression entre eux.

"RUN ON / OFF" imite le signal provenant de la C.P.U. du flipper qui indique que la C.P.U. même est en fonctionnement. En position "ON", les displays sont allumés et en position "OFF" ils sont éteints.

"LAMP TEST ON/OFF" Sert à contrôler si tous les segments sont en fonction. En position "OFF", la visualisation est normale; position "ON" tous les segments de chaque display sont allumés

"STOP" Ce commutateur sert à bloquer la succession des numéros visualisés.

TESTING INTERFACE

Sur le panneau frontal horizontal se trouvent 2 commutateurs et 6 boutons qui ont les fonctions suivantes:

BOARD 1B 1111 / BOARD 1B 1111/0 = selection entre 2 versions de la fiche interface vieille série

1B 1111 / 1B 1166 = selection entre la vieille et la nouvelle série de la fiche interface.

bouton START = mise en route test

bouton STEP = reprise test en cas d'erreur.

bouton SOUND 1

bouton SOUND 2 = essai de sons interface

bouton SOUND 3 vieille série, non utilisés dans la nouvelle série.

bouton SOUND 4

Sur le panneau frontal vertical se trouve un display utilisé pour visualiser les fonctions remplies en test.

En cas d'erreur, le DIGIT 1 sert à indiquer le type d'erreur trouvé: chiffre "1" l'élément contrôlé est cassé, chiffre "2" autre l'élément contrôlé il y a d'autres erreurs.

Digit 2 indique le type d'élément contrôlé: chiffre "1" Darlington cassé, chiffre "2" SCR cassé, chiffre "3" Darlington ne commute pas, chiffre "4" SCR ne commute pas.

DIGIT 3 et DIGIT 4 indiquent le numéro de l'élément contrôlé.

DIGIT 5 et DIGIT 6, indiquent le numéro du premier élément en erreur autre celui contrôlé.

INTERFACE VIEILLES SERIES

Effectuer les raccordements comme selon le schéma "SHEET 19". Positionner le commutateur 1B 1111/1B 1166 en position 1B1111.

INTERFACES NOUVELLES SERIES

Relier la fiche en essai comme selon le schéma "SHEET 20".
Positionner le commutateur 1B 1111/1B1166 en position 1B 1166
et le commutateur 1B 1111/1B 1111/0 en position 1B 1111.



OPERATIONS TO MATCH TESTINGS TO NEW SERIES OF FLIPPER CARDS

TESTING POWER

Use interconnection cards "1B 1193", "1B 1194", "1B 1195".

TESTING C.P.U.

Old testing is to be replaced with new one supplied by us.

TESTING DISPLAY

Replace eprom 2708, called "TESTING DISPLAY", with eprom 2708 called "DISPLAY 8". Storage is to be found within testing on card 1B 1135. Position of storage on card is "IC 9", as per diagram "SHEET 10", and "IC 1" as per diagram "SHEET 9".

TESTING INTERFACE

a) Modification of "MPX BOARD" to which card 1B 1199 has to be connected.

Disconnect 4 resistances, which are at output of pins "5, 6, 7, 9" of the integrated "IC 11" on MPX BOARD, from Vcc and connect them to "Vcc SW". So to be able to carry out these modifications, refer to diagrams "SHEET 15" or "SHEET 14". Connect them as follows:

PIN 5 IC 11 to	PIN 6 CN 15
PIN 6 IC 11 to	PIN 7 CN 15
PIN 7 IC 11 to	PIN 1 CN 13
PIN 9 IC 11 to	PIN 2 CN 16

Then connect MPX BOARD and card "1B 1199" according to electric diagram "1B 1399".

b) MODIFICATION OF C.P.U. WITHIN TESTING

Modify according to the enclosed electric diagram "SHEET 16" fitting components in the space between the press button P1 and the base eprom No. 1.

Replace old eprom called "PROVA INT" with new series supplied by firm Zaccaria, bearing in mind that eprom "PROVA INT 1" is to be fitted on base "1/2708" and eprom "PROVA INT 2" on base "2/2708".

c) MODIFICATION OF FRONT PANEL

Fit a two-way switch "CM2" on front panel of the structure and connect it as per attached diagram "SHEET 17".

After the mentioned modifications have been carried out for testing of "1B 1166", interconnection cards "1B 1191" and "1B 1198" need to be used.

INSTRUCTIONS FOR USE

TESTING FLIPPER

TESTING POWER

Connect mains plug. Switches functions located on horizontal front panel of testing, are:

POWER ON/OFF = mains switch
POWER SUPPLY/POWER TESTER = testing functions selection

POWER SUPPLY: input for TESTING CPU, TESTING INTERFACE, TESTING DISPLAY.

POWER TESTER: check of card being tested.

On the same panel there is also a warning light connected to mains.

On the vertical front panel of testing there are 4 voltmeters and 2 warning lights. The 4 voltmeters respectively show:

+ 170 Vcc display power supply
+ 12 Vcc sound power supply

With the new series of cards the figure read on the instrument is indicative, since the checked tension is not stabilized but only rectified.

+ 5.6 Vcc logic power supply
- 5 Vcc SPEECH power supply

The 2 warning lights show the presence of
39 Vcc solenoid power supply
5.5 Vcc light power supply

INSTRUCTION FOR USE OF TESTING POWER with card 1B 1109 (old series). Connect the card being tested as per attached diagram "SHEET 1". The reported tensions must appear on the instruments.

INSTRUCTION FOR USE OF TESTING POWER with card 1B 1167 (new series). Connect the card being tested as per attached diagram "SHEET 1". Instrument "+12 Vcc" shows an approximate value, in that metered tension is not stabilized but only rectified. Warning light "5.5 Vcc" shows tension of PIN A CN3 while the LED on 1B 1194 shows on "5.5 Vcc" unit the output tension of PIN 3 CN2. Warning light "39 Vcc" switches on by pressing the button on 1B 1195, checking at the same time also the working of relais. Because of the construction features of TESTING POWER, the SCR unit that protects +170 Vcc has the trend to switch on, thus disconnecting +170 Vcc unit. In order to check HV it is sufficient to short-circuit Anode and Cathode of the SCR in question for a very short time.

The LED on 1B 1195 shows POWER FAILURE, i.e. the phase of levelling or drop in tension; the above-mentioned LED has to be off when tension is effective.

TESTING C.P.U. C.P.U. OLD SERIES

Effect connections according to diagram "SHEET 5" in the case of C.P.U. old series (1B 1110). While testing this C.P.U. type some points have to be borne in mind:

- a) Numbers of Q and SCR's reported on horizontal front panel of testing C.P.U. unit refer to new card series and therefore in this case do not correspond to the component in question.
- b) This series of cards used 6 6-digit displays, and so the 5th display on vertical front panel of testing unit is to be used for visualizing all information.
Using switch located within the trunk, HIGH SCORE is shown in "S5" position, "MATCH" and "BALL TO PLAY" are shown in "S6" position, and unused digits 3 and 4 have to be disregarded, as well as digits 7 and 8 in all displays.
- c) On testing keyboard "ROW" and "COL" are shown; using this C.P.U. (1B 1110), "ROW 6" and "ROW 7" are unused. On this keyboard also some press buttons referring to C.P.U. new series (1B 1165) are reported.
- d) In order to facilitate the search for the component in question, we arranged the LEDS by groups of 8 units, every group corresponds to one of the selections available at the C.P.U. output; hence the first 3 groups correspond to the Q sections (DARLINGTON) and the remaining groups to SCR selections (lights).

C.P.U. NEW SERIES

Effect connections according to diagram "SHEET 6" when using C.P.U. new series (1B 1165). Set switch located within the trunk on "S5" position. All the indications on the panel refer to card functions.

TESTING DISPLAY

On the horizontal front panel there are 4 switches with following functions:

"NUMBERS = / #" = evidences if numbers appearing on each display digit are equal or stepwise arranged.

- "RUN ON/OFF" = simulates output signal of pinball C.P.U., which shows if C.P.U. itself is working. In "ON" position displays operate, and in "OFF" position they do not function.
- "LAMP TEST ON/OFF" = It is used to check if all segments are working. In "OFF" position visualization is normal; in "ON" position all segments of each display are lighted.
- "STOP" = this switch serves to block up the sequence of displayed numbers.

TESTING INTERFACE

On horizontal front panel there are 2 switches and 6 press buttons which perform the following functions:

- BOARD 1B 1111 / BOARD 1B 1111/0 = selection between the two versions of interface card old series.
- 1B 1111 / 1B 1166 = selection between new and old interface card series.
- START press button = test start.
- STEP press button = continuation of test in case of error.
- SOUND 1 press button
 SOUND 2 press button
 SOUND 3 press button
 SOUND 4 press button = testing of sounds of interface old series; not adopted in new series.

On vertical front panel there is a display used to visualize test functions.

In case of error DIGIT 1 serves to indicate the kind of error found: figure "1" the checked component is out of order; figure "2" there are other errors beside the checked component.

DIGIT 2 indicates the type of component checked: figure "1" Darlington out of order; figure "2" SCR out of order; figure "3" Darlington not switching over; figure "4" SCR not switching over.

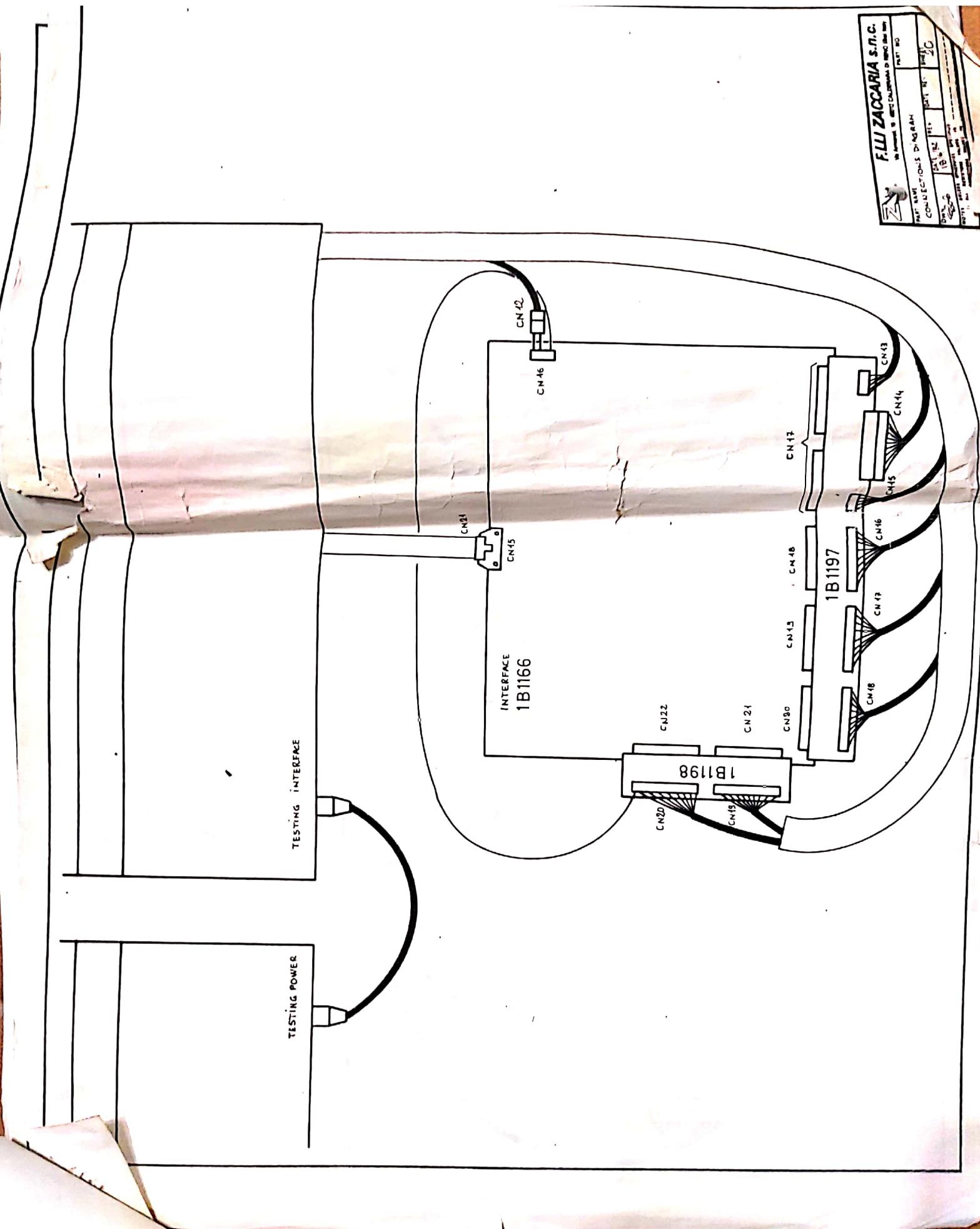
DIGIT 3 and 4 indicate the number of checked component.
 DIGIT 5 and 6 indicate number of first component in error, beside the checked one.

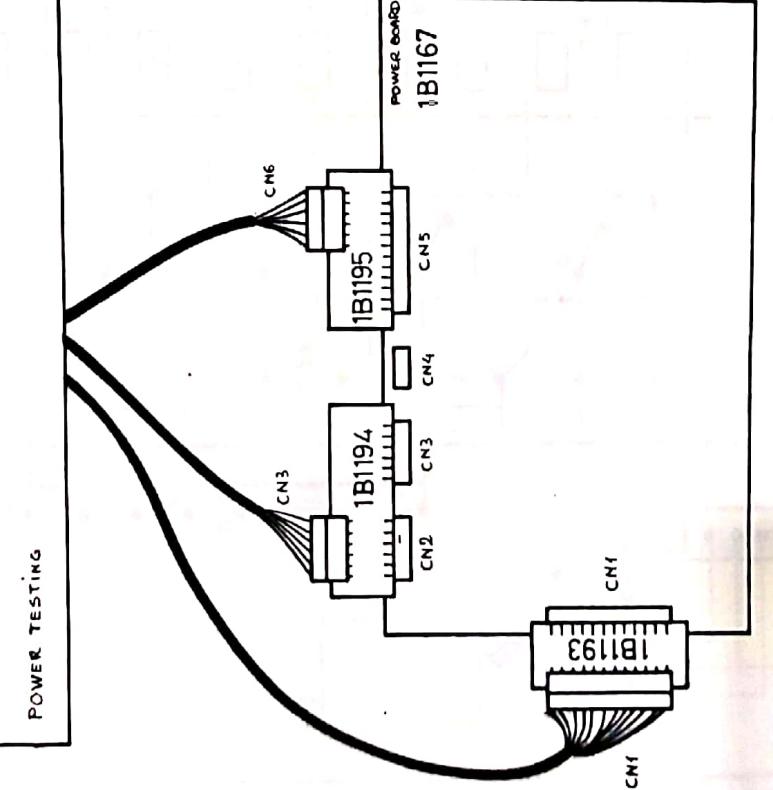
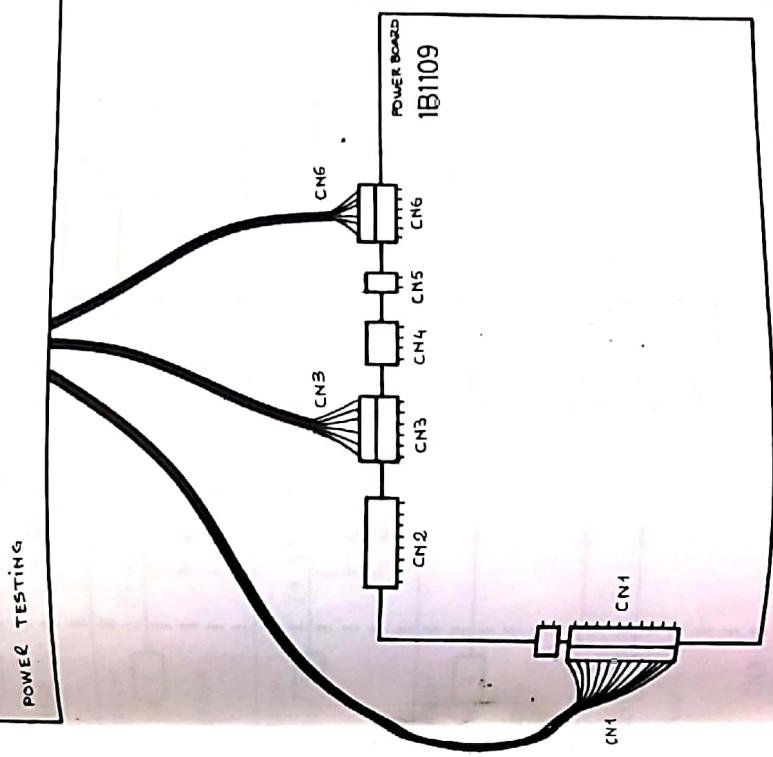
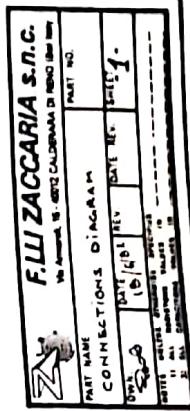
INTERFACE OLD SERIES

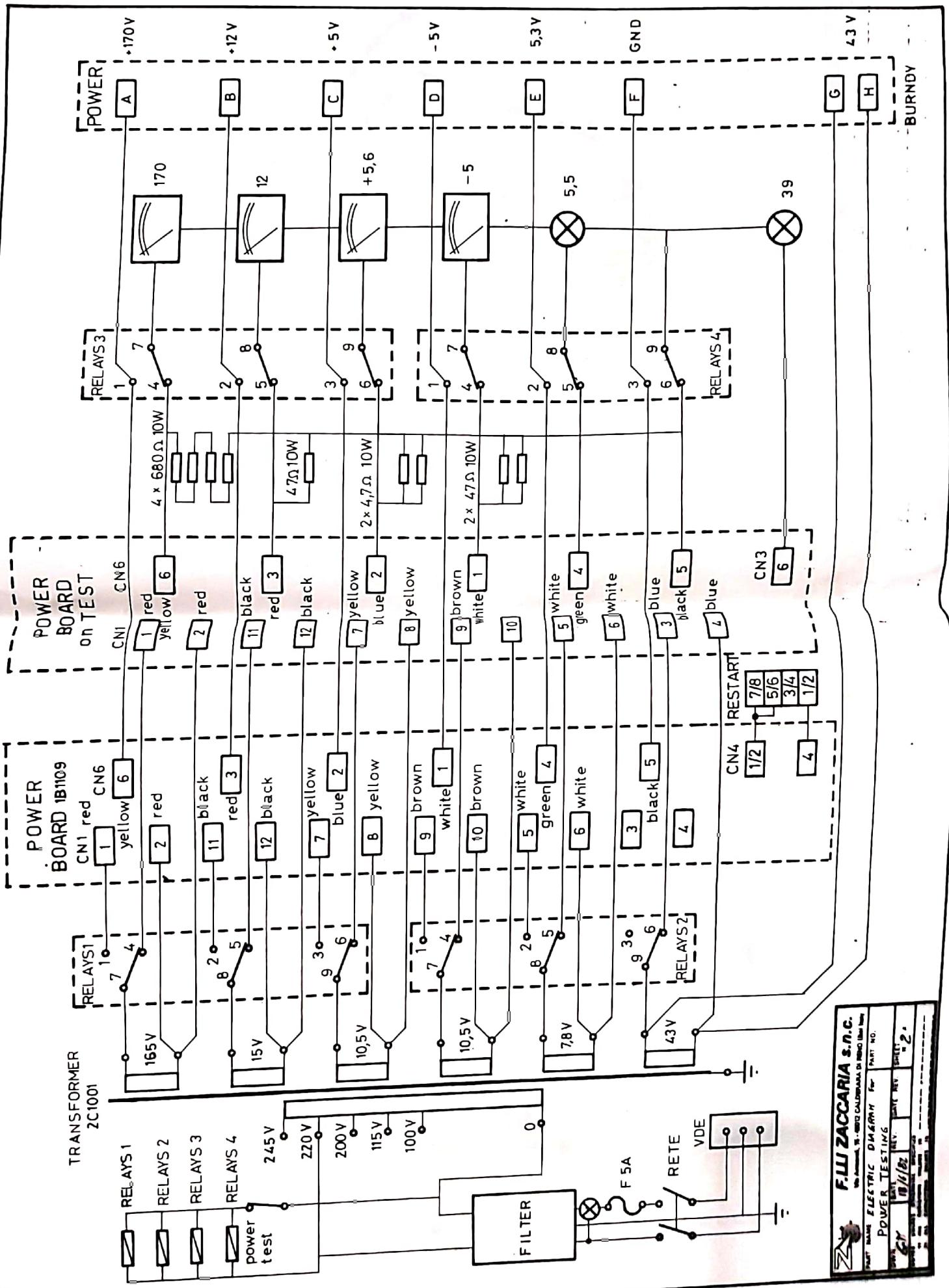
Effect connections according to diagram "SHEET 19". Set 1B 1111/1B 1166 switch on 1B 1111 position.

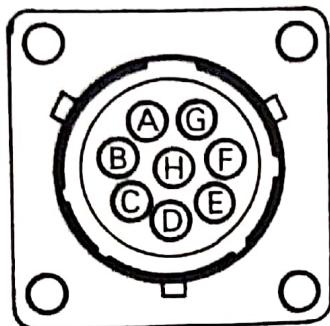
INTERFACE NEW SERIES

Connect the card being tested according to diagram "SHEET 20".
Position 1B 1111/1B 1166 switch on 1B 1166 and 1B 1111/1B
1111/0 switch on 1B 1111.









POWER

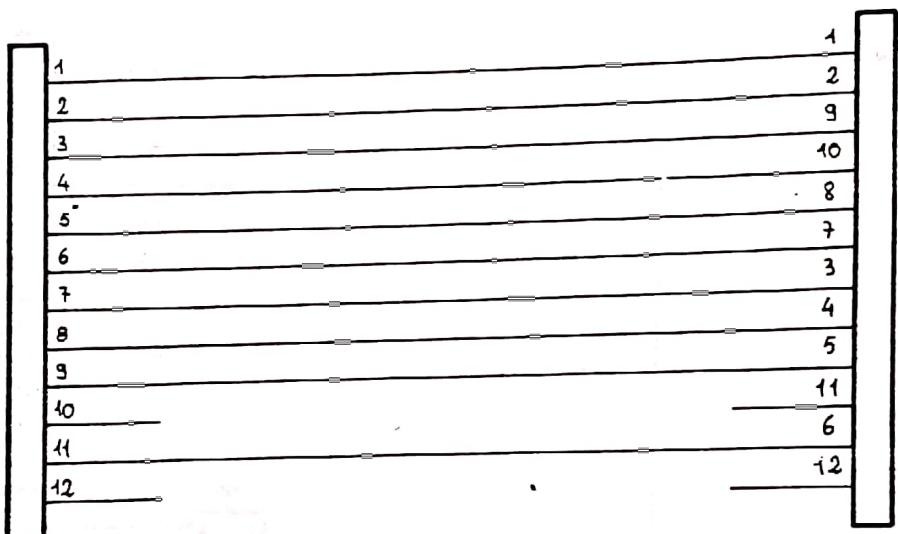
A — + 170 Vcc
 B — + 12 "
 C — + 5,6 "
 D — - 5 "
 E — + 5,3 VRM
 F — GND
 G — 43 Vac
 H — 43 "

PRINTER

A —	43 Vac	
B —	43 "	
C —	col. 7	18
D —	row 0	6
E —	RX +	1
F —	RX -	2
G —	TX -	3
H —	TX +	4

cn 8 (1B1110)
 cn 10 (1B1165)

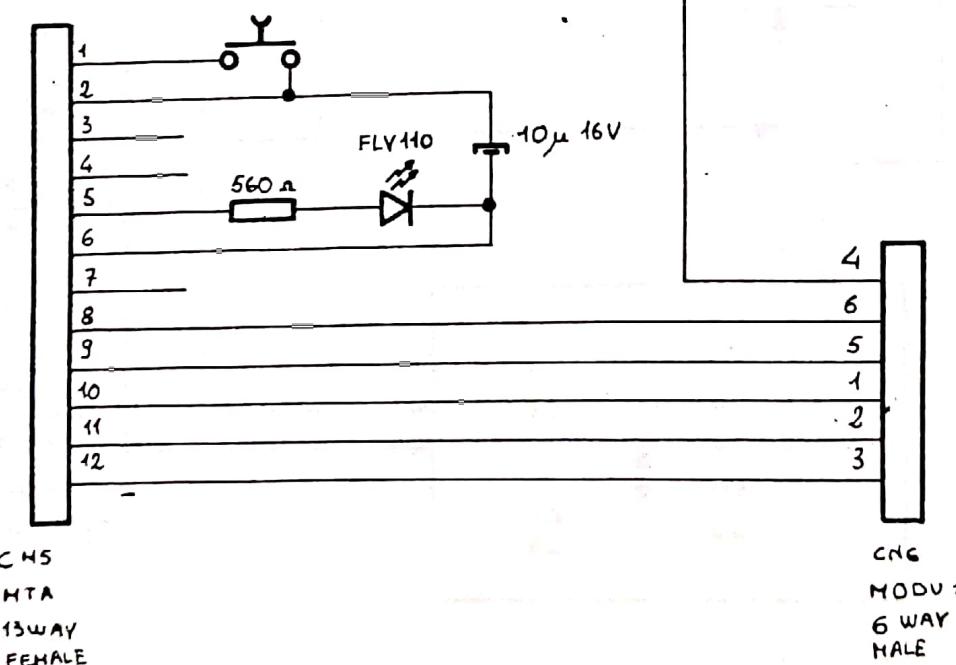
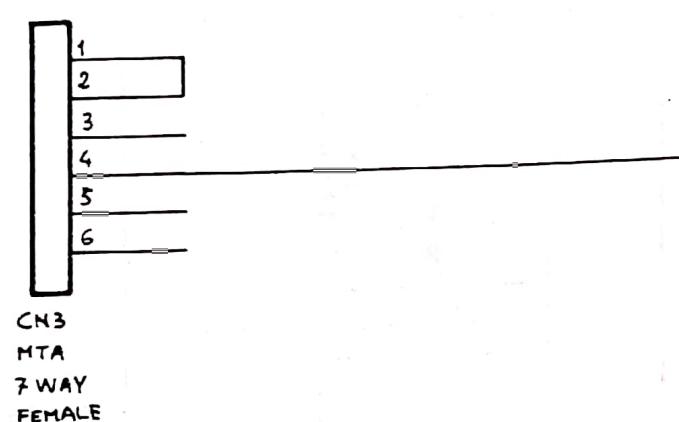
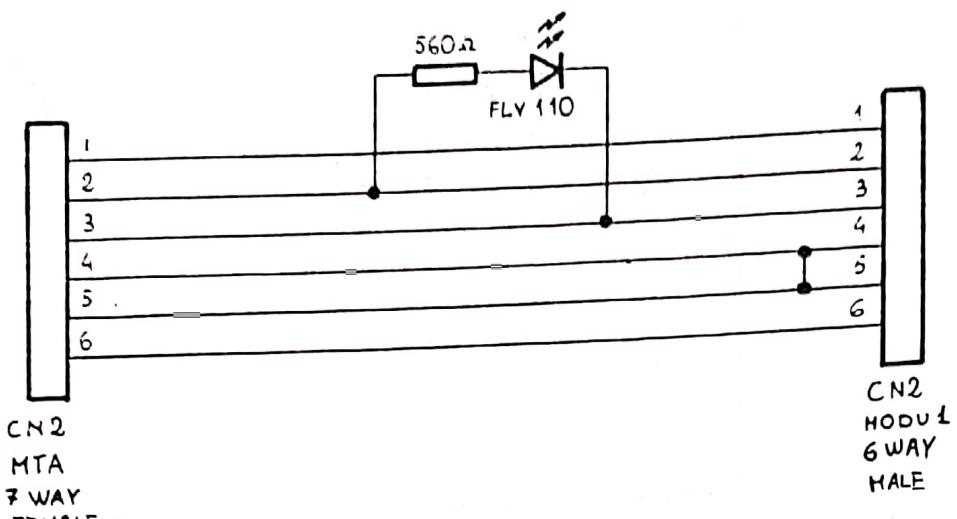
F.LLI ZACCARIA S.p.A.	
Via Armatori, 15 - 40012 CALDERARA DI RENO (Bo) Italy	
PART NAME	PART NO.
Connector testing flipper	
OWN. _____	DATE _____
REV. _____	DATE REV. _____
SHEET 22	
NOTES: UNLESS OTHERWISE SPECIFIED 1) ALL RESISTORS VALUES IN OHMS 2) ALL CAPACITORS VALUES IN MICRO FARADS	



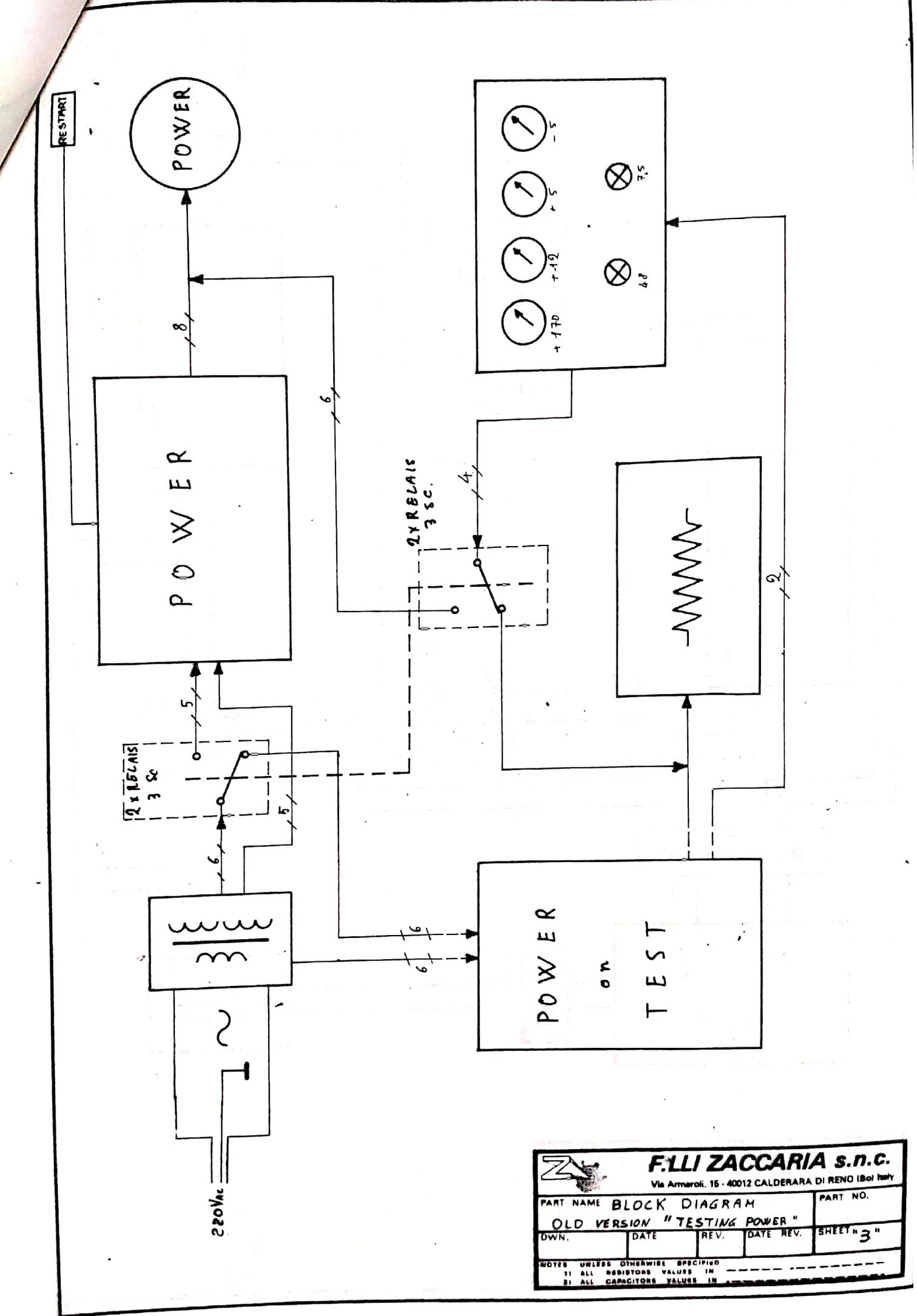
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MTR
13 WAY
FEMALE

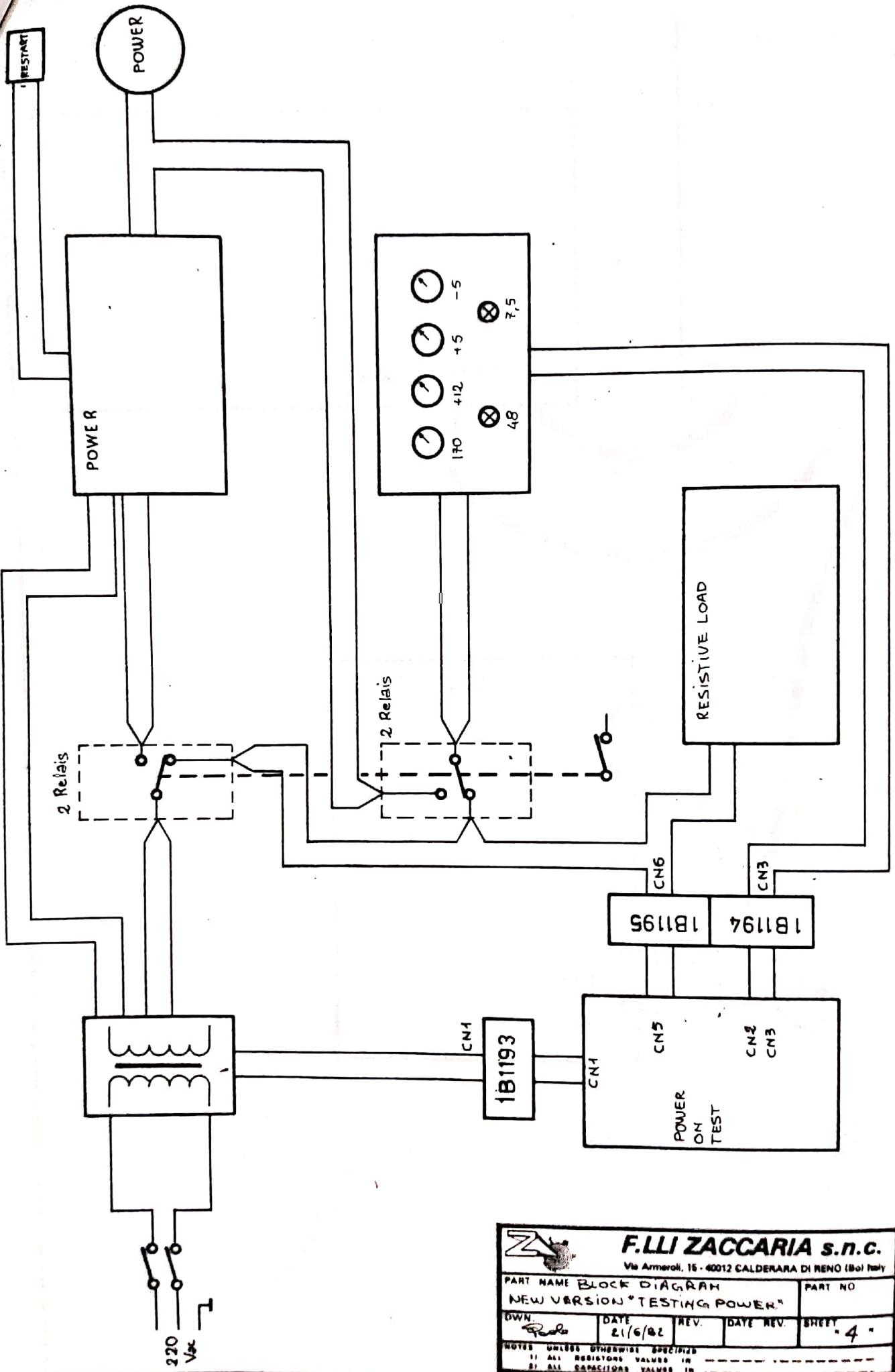
CN1
MODU 1
12 WAY
MALE

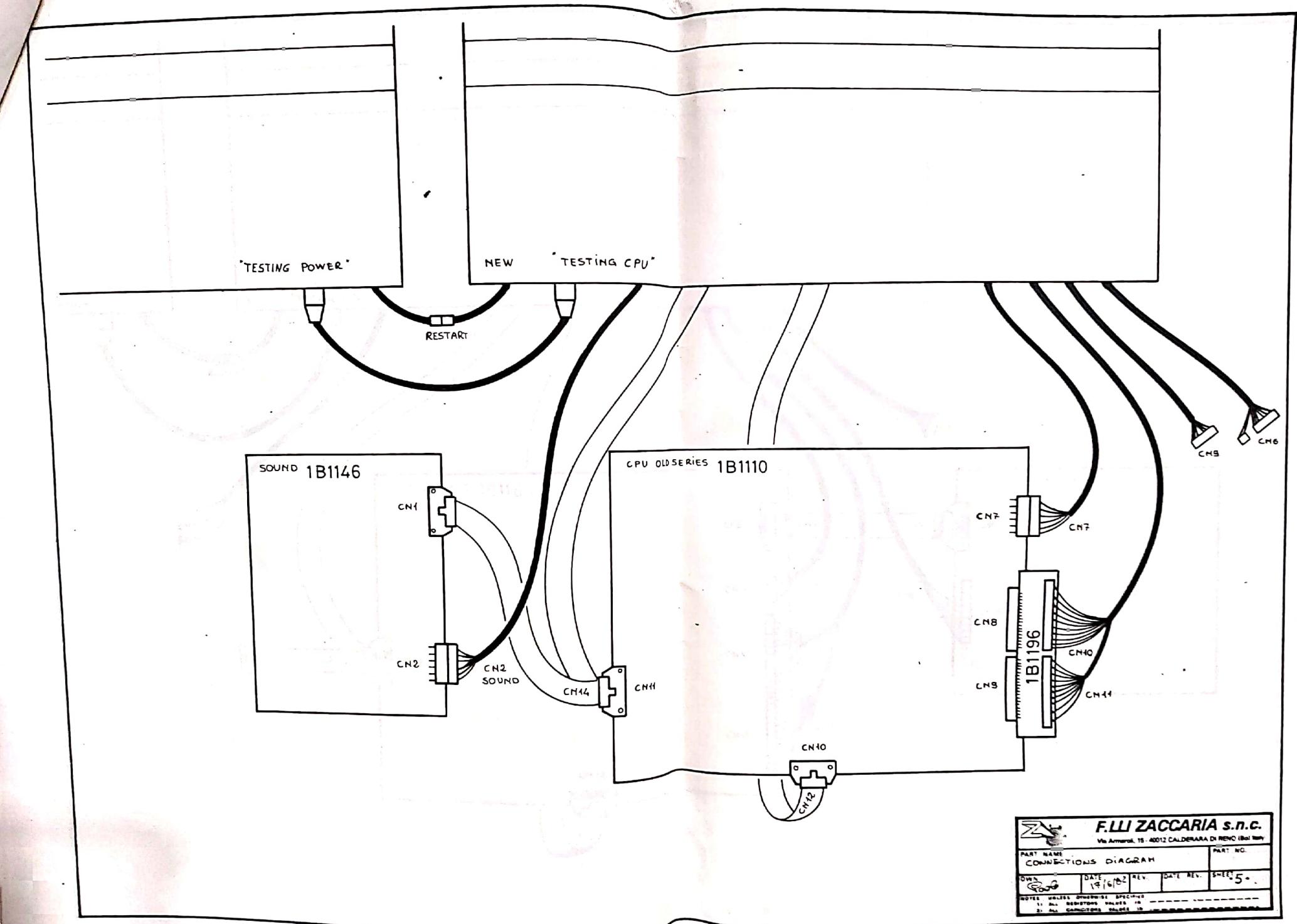
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Via Amendola, 18 - 40012 CALDERARA DI REMO (BO) Italy			
PART NAME TESTING FLIPPER INTERCONNECTION "A"		PART NO. 1B1393	
OWN. <i>Rando</i>	DATE 3/6/82	REV.	DATE REV.
NOTES UNLESS OTHERWISE SPECIFIED 1) ALL RESISTANCE VALUES IN 2) ALL CAPACITORS VALUES IN			



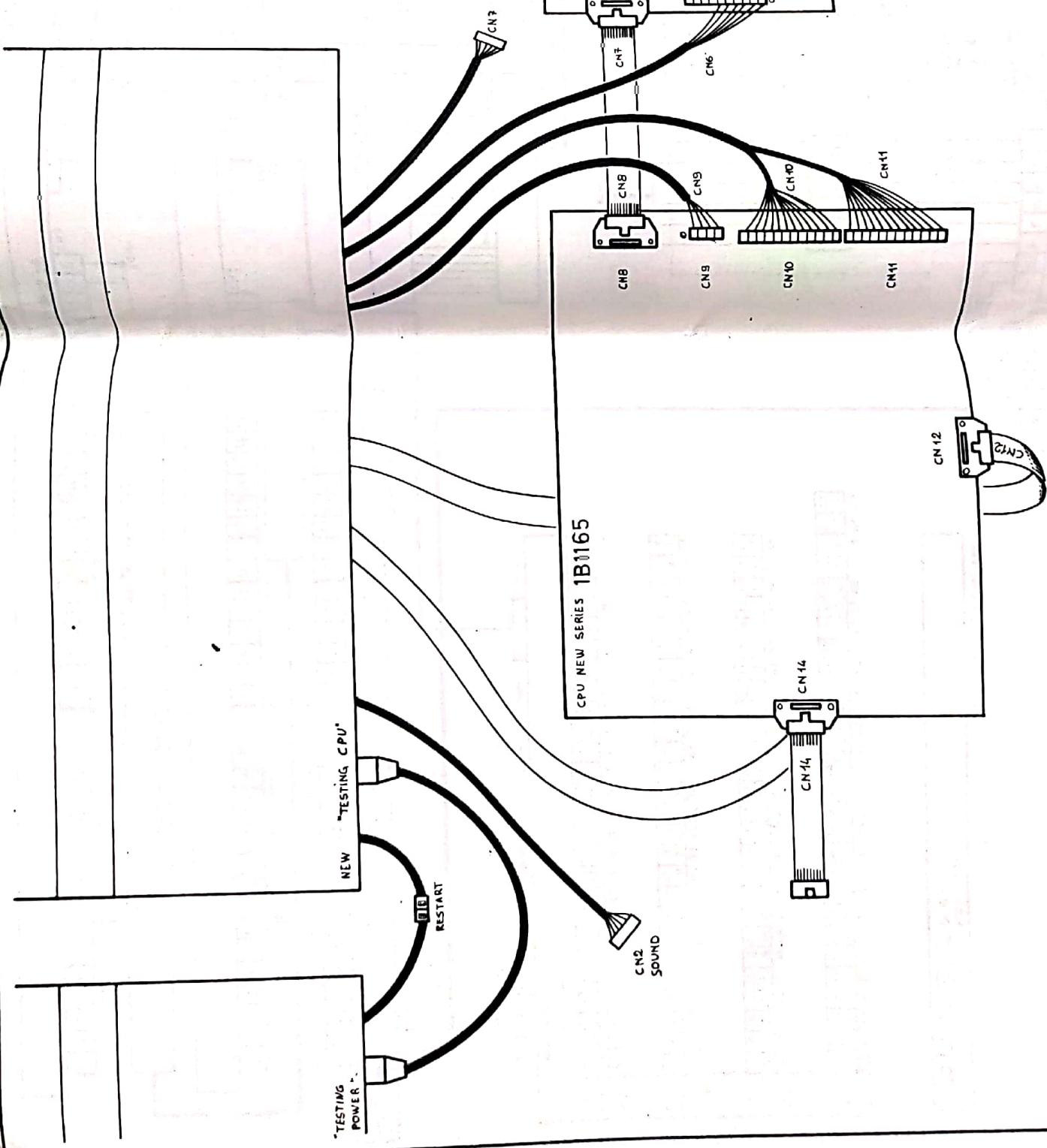
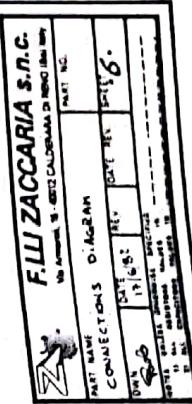
	F.LLI ZACCARIA S.p.A.			
Via Amerello, 15 - 40012 CALDERARA DI RENO (BO) Italy				
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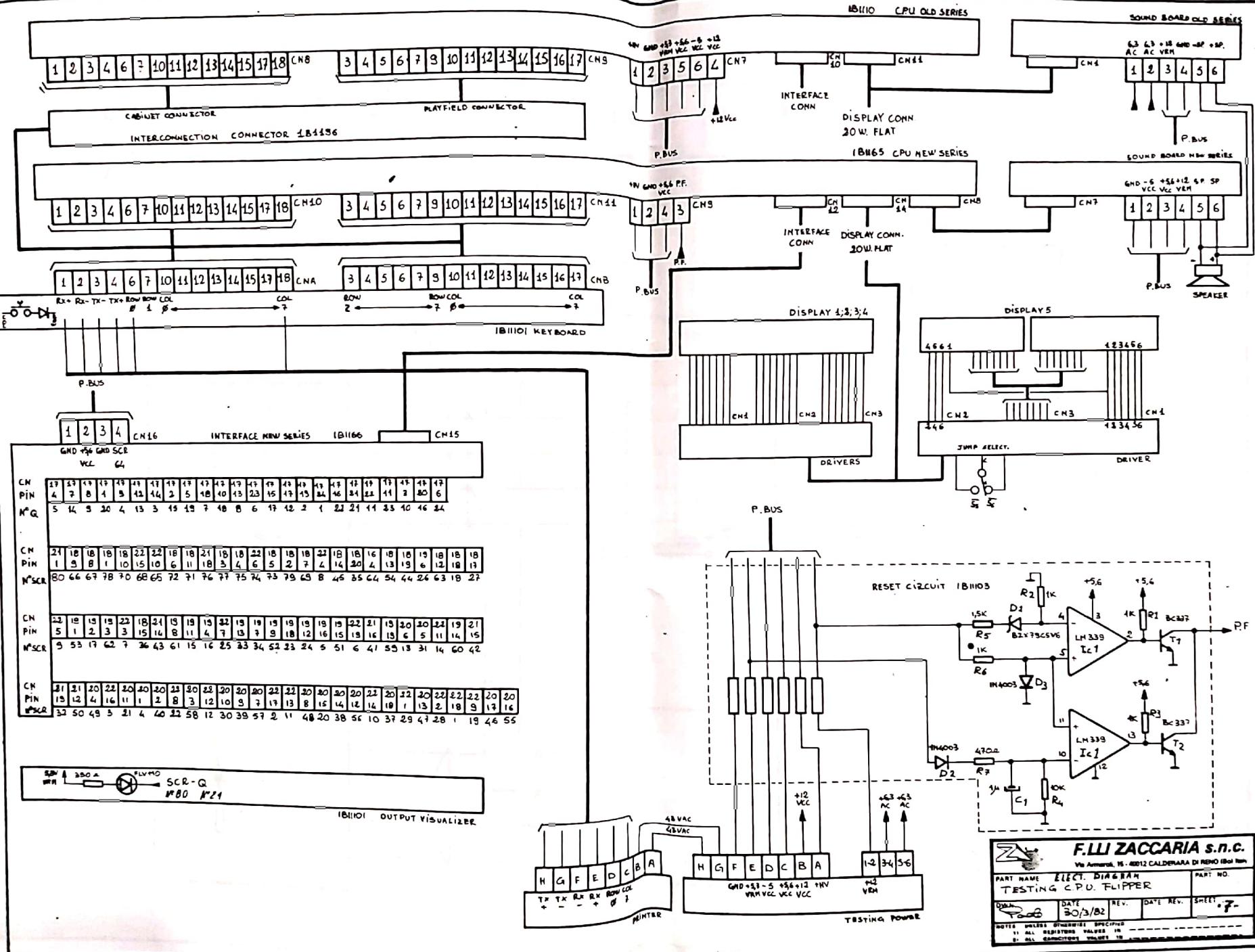


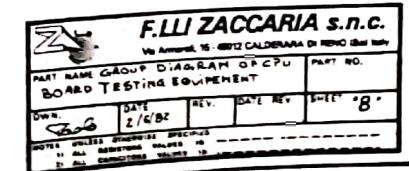
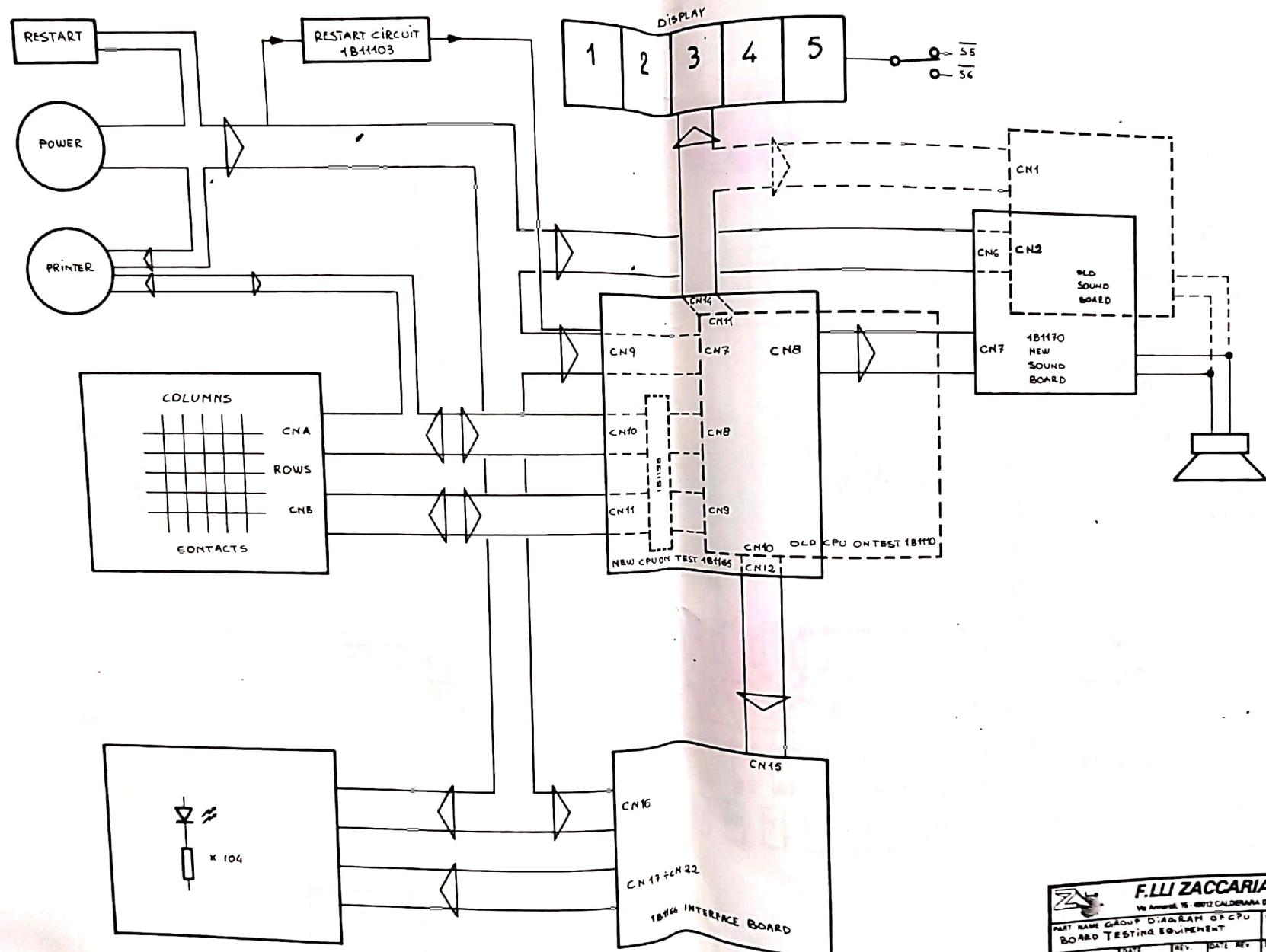


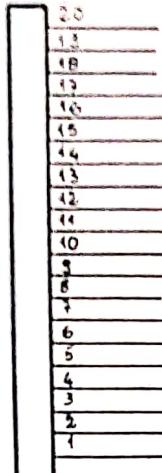


F.LLI ZACCARIA s.n.c.	
Via Amerigo, 15 - 40012 CALDERARA DI RENO (BO) Italy	
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OWN:	DATE: 19/6/82
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PART NO. 5-	
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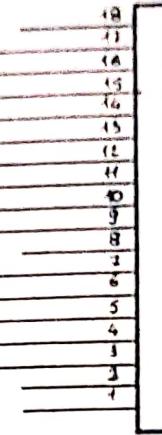




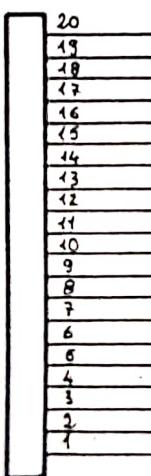




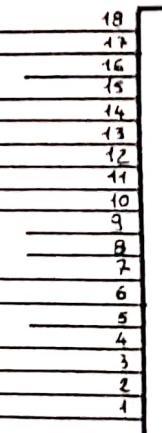
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MT IS
20 WAY



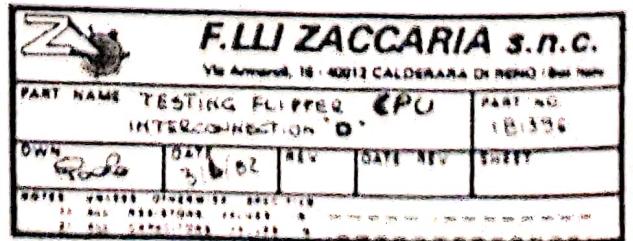
CN 9
STRIP CIS
18 WAY

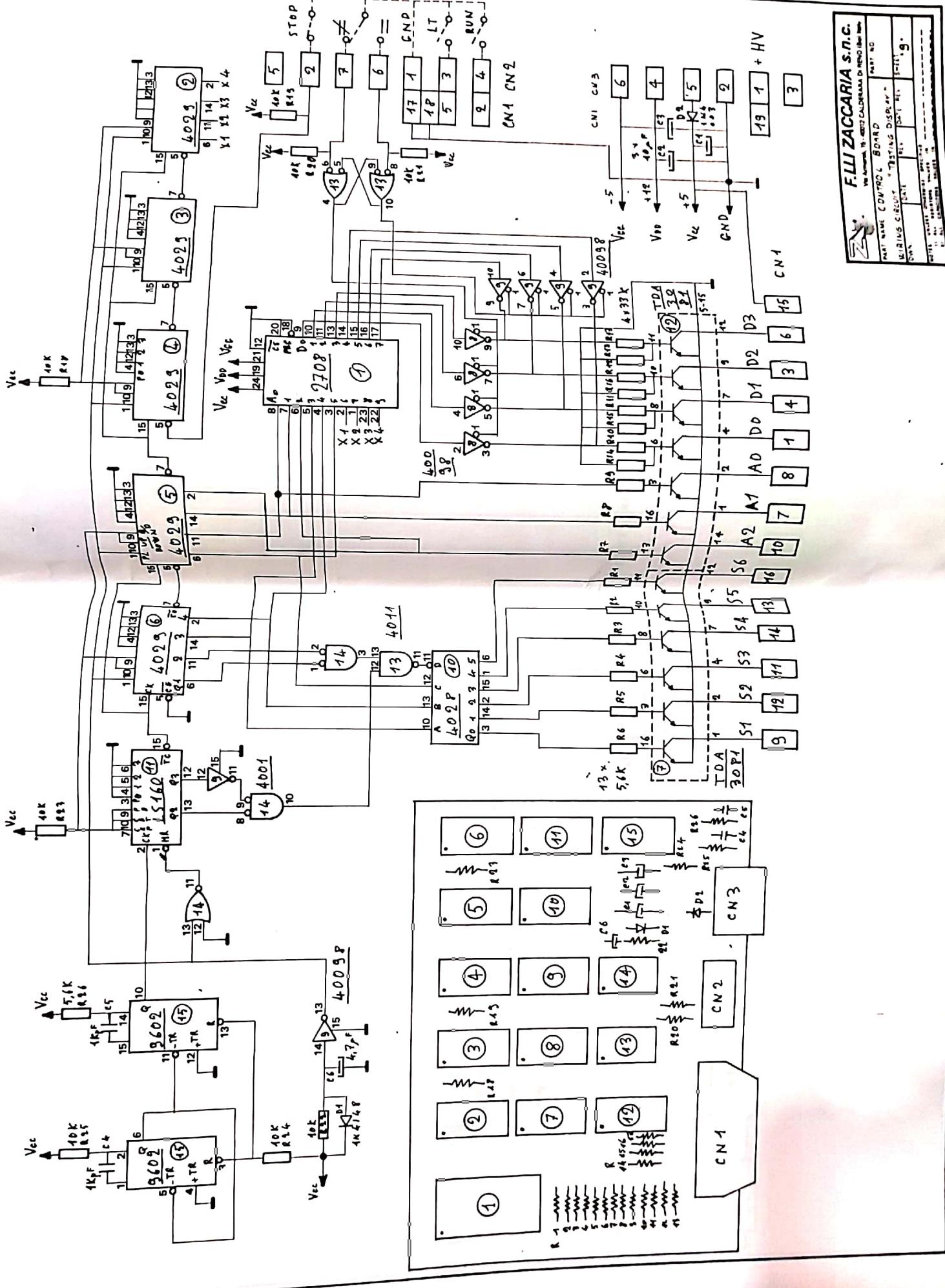


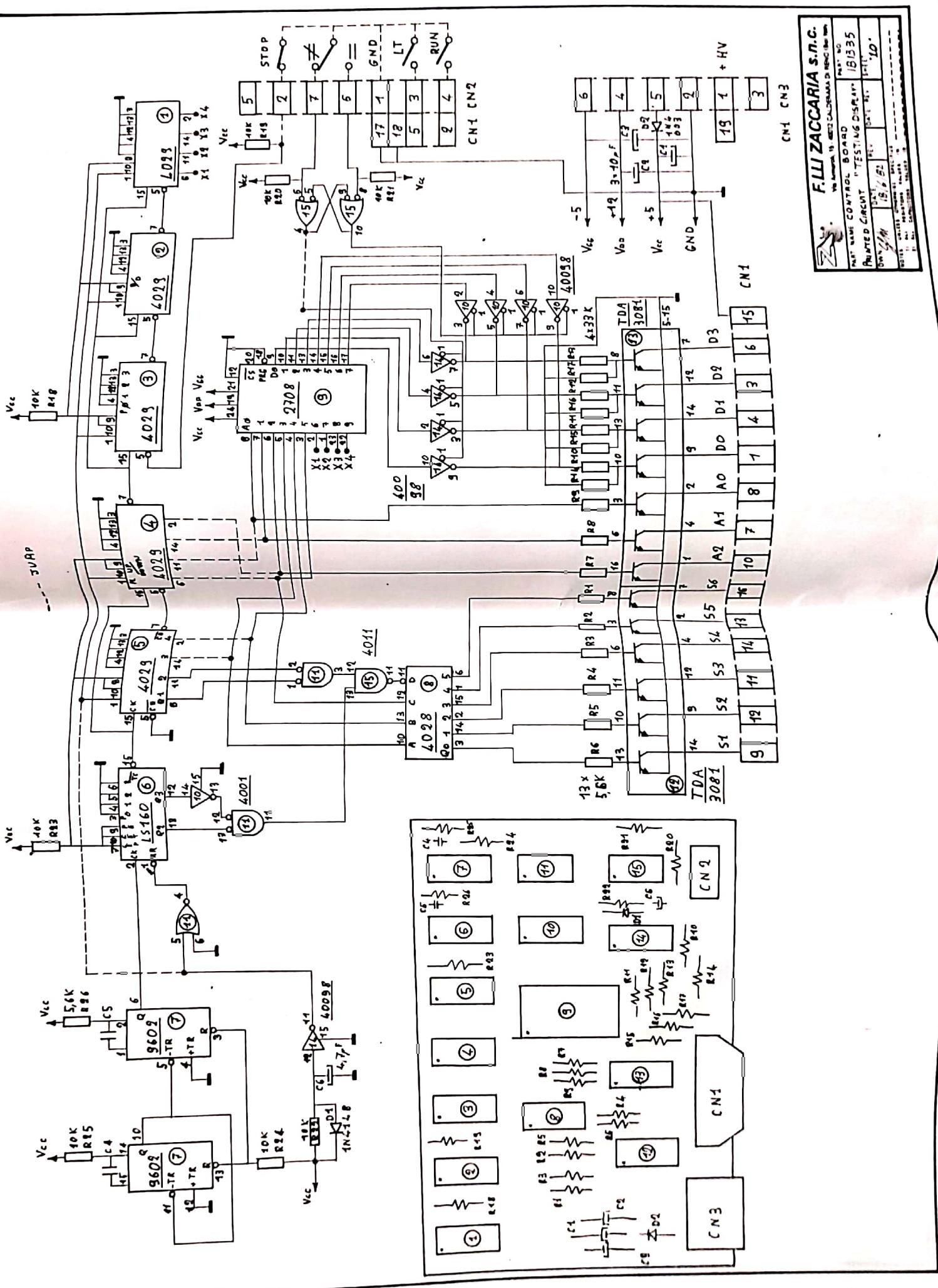
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MT IS
20 WAY
MALE

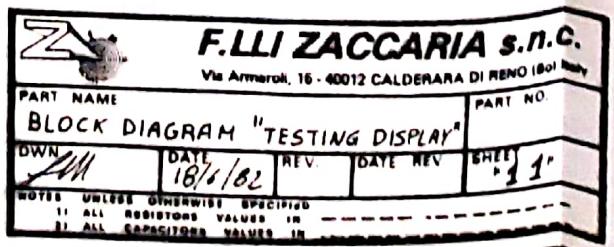
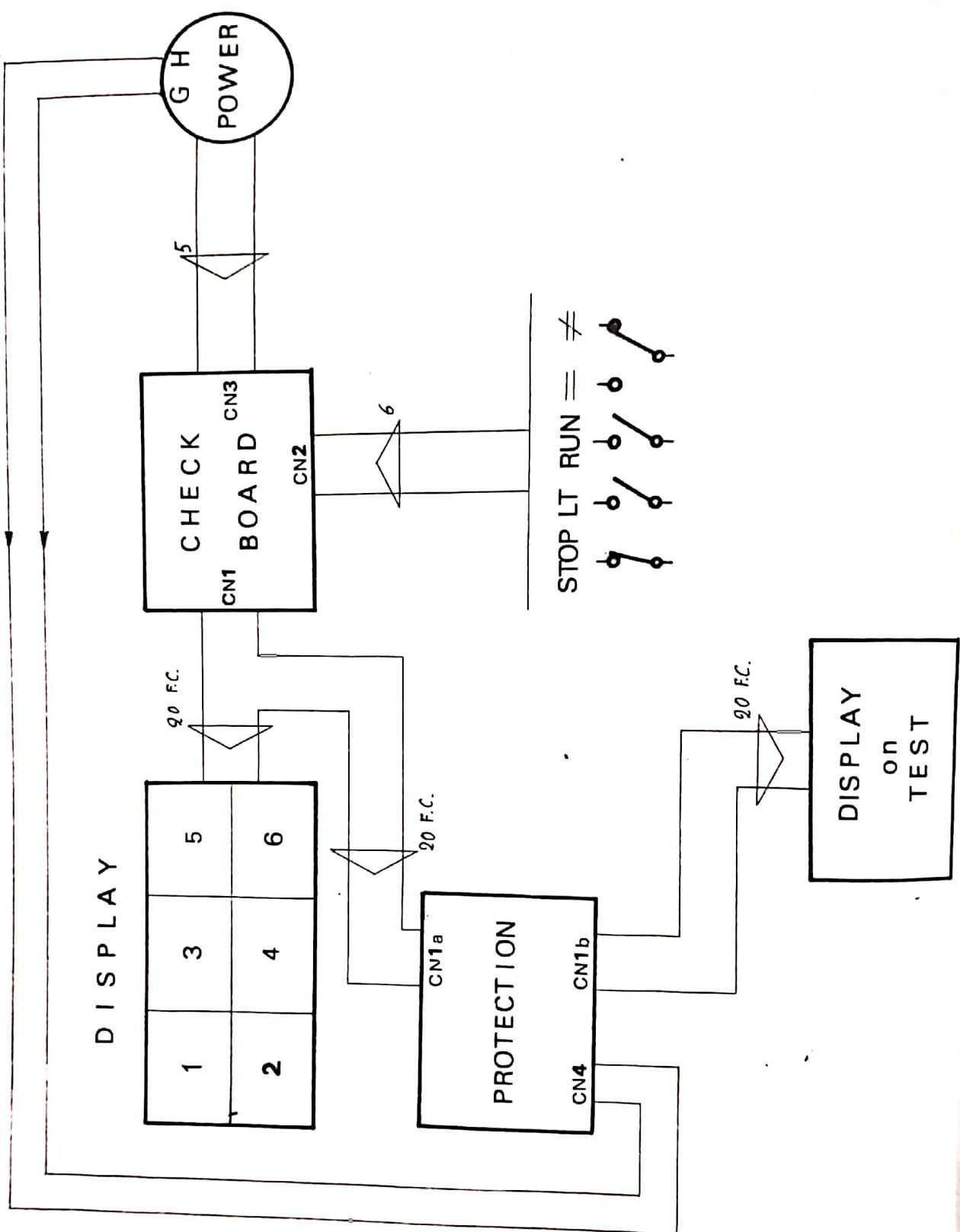


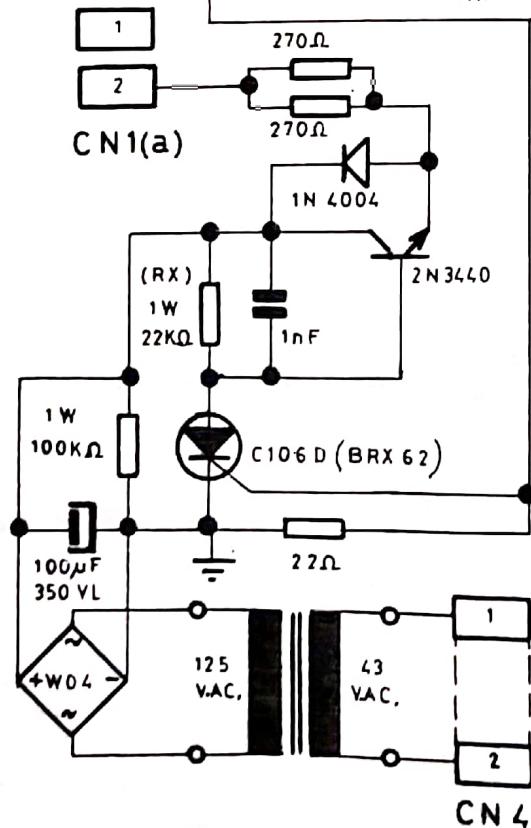
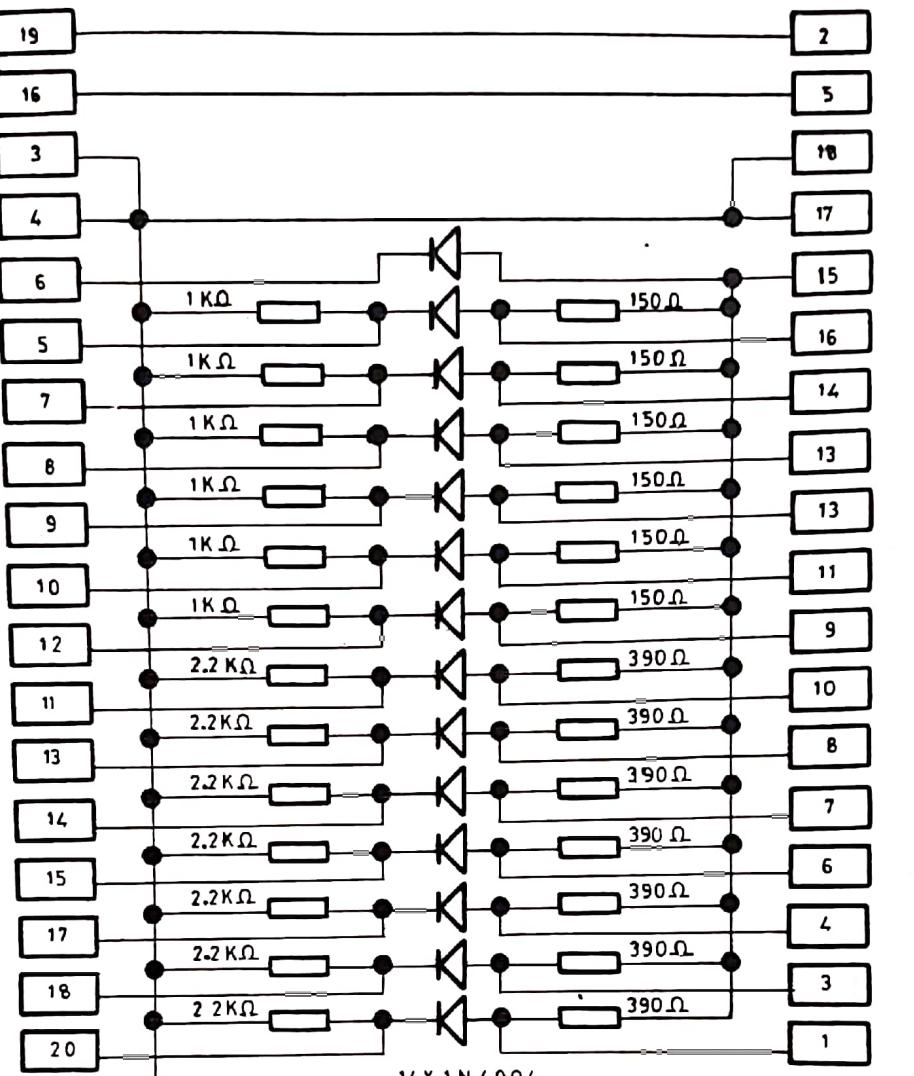
CN 8
STRIP CIS
18 WAY,
MALE





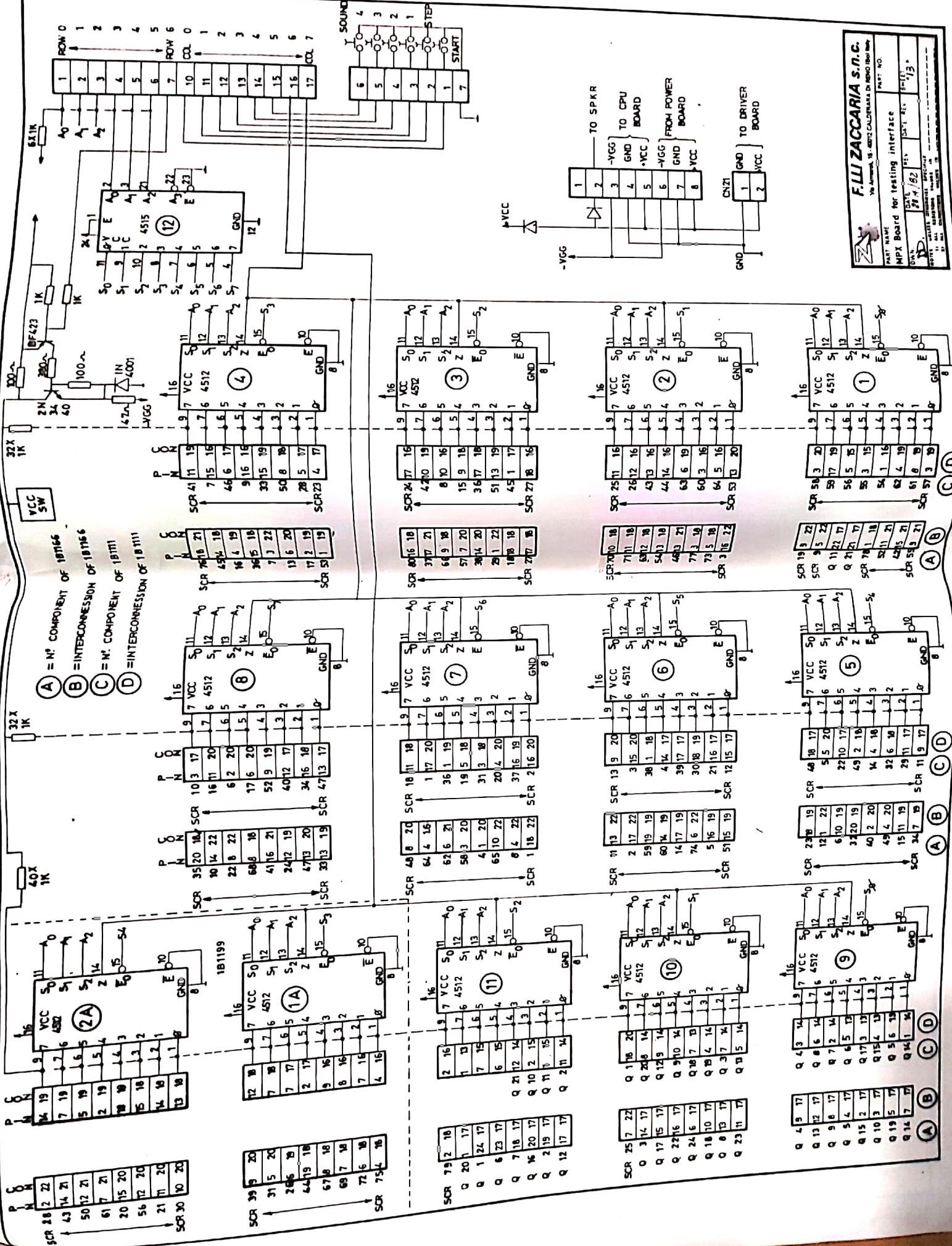


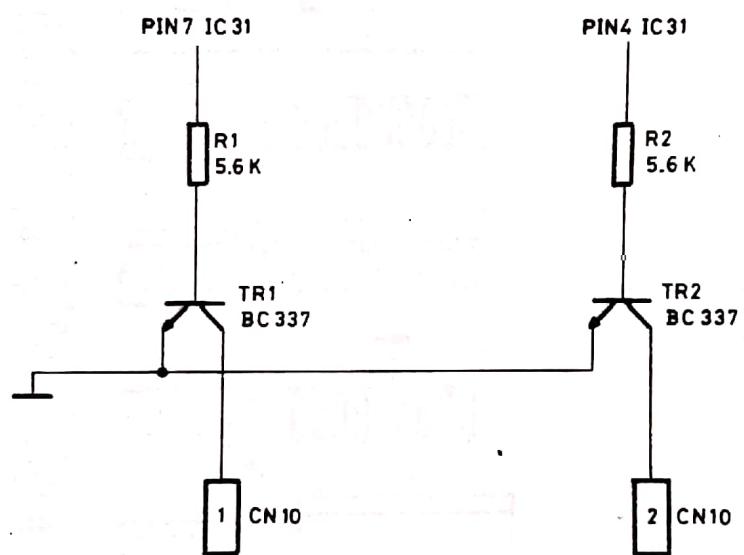




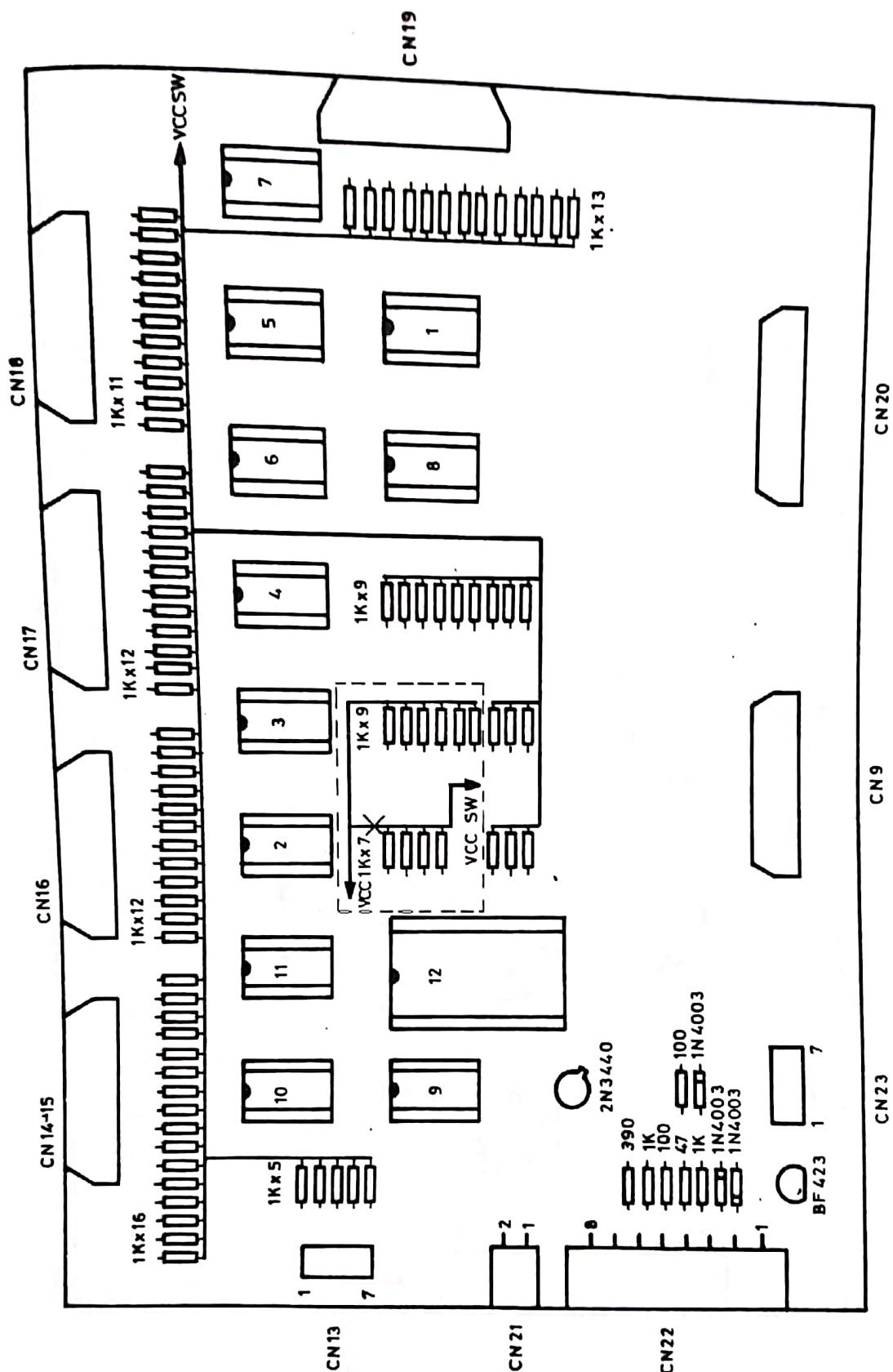
(RX) PUÒ ESSERE DIMINUITA
SINO AD UN MINIMO DI 5KΩ
SECONDO LA CORRENTE DI
MANTENIMENTO DELL' SCR.

	F.LLI ZACCARIA s.n.c.		
Via Armeroli, 15 - 40012 CALDERARA DI RENO (Bo) Italy			
PART NAME	PROTEZIONE		PART NO.
- TESTING	DISPLAY -		
DOW	DATE	REV.	DATE REV. SHEET
12			
NOTES UNLESS OTHERWISE SPECIFIED			
(1) ALL RESISTORS VALUES IN -----			
(2) ALL CAPACITORS VALUES IN -----			

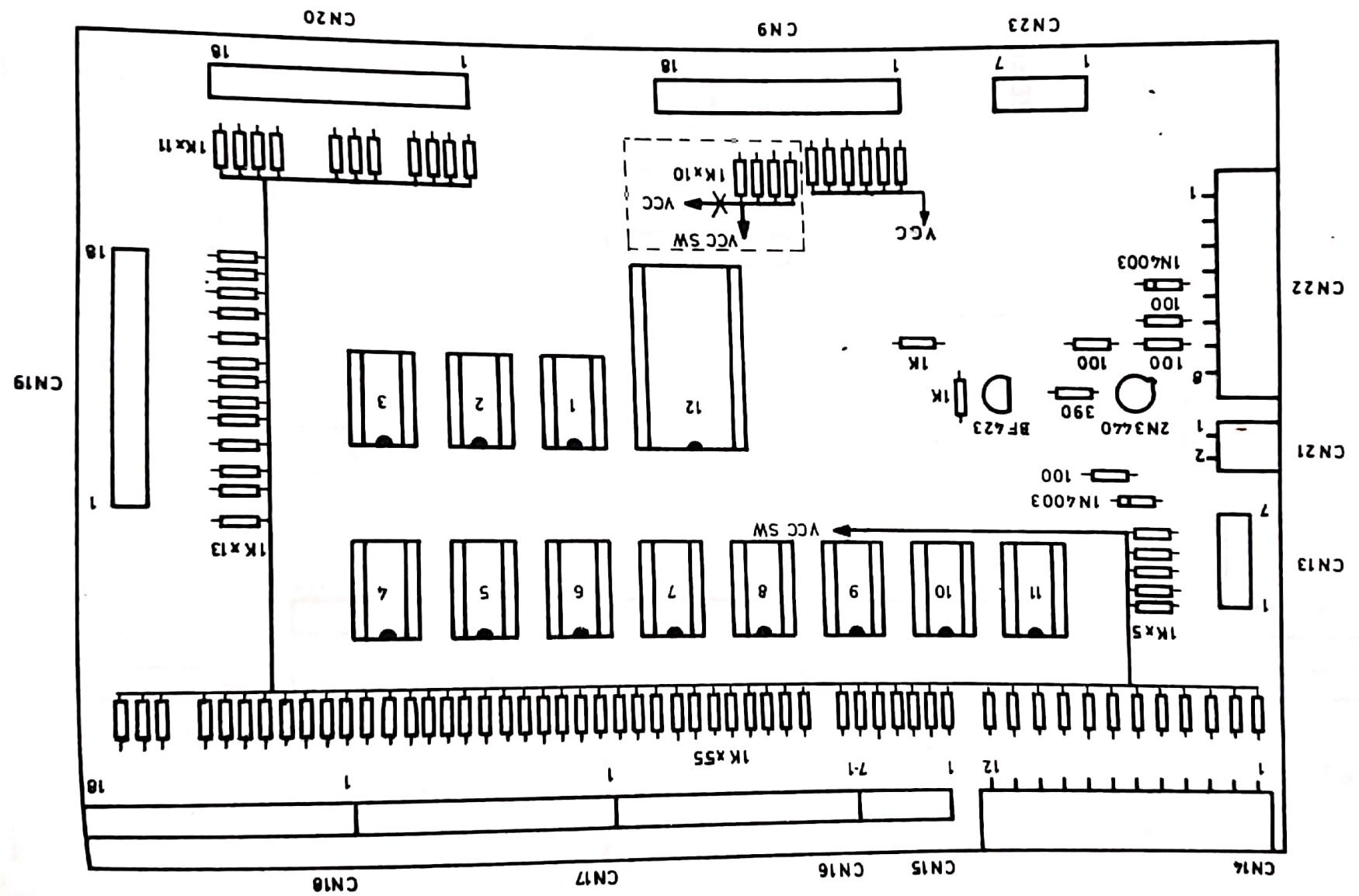




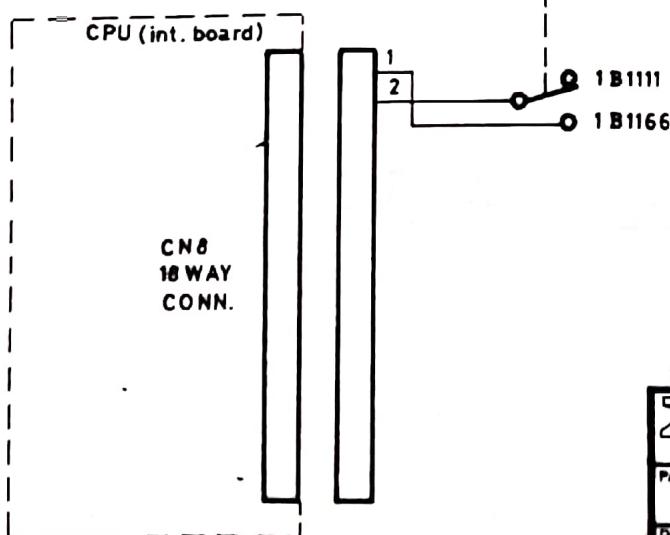
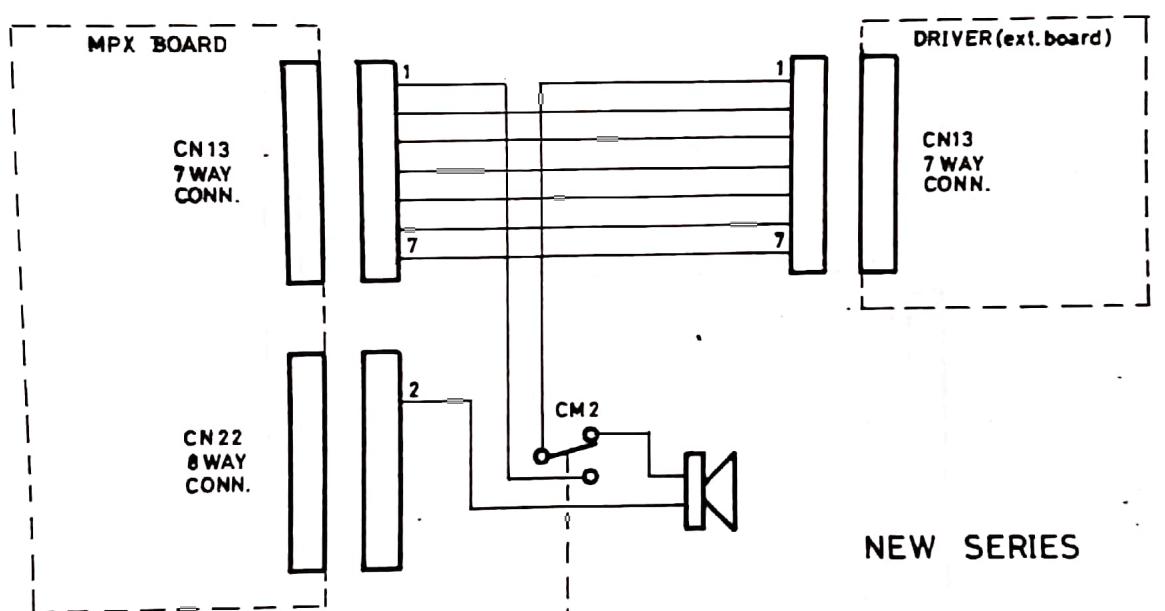
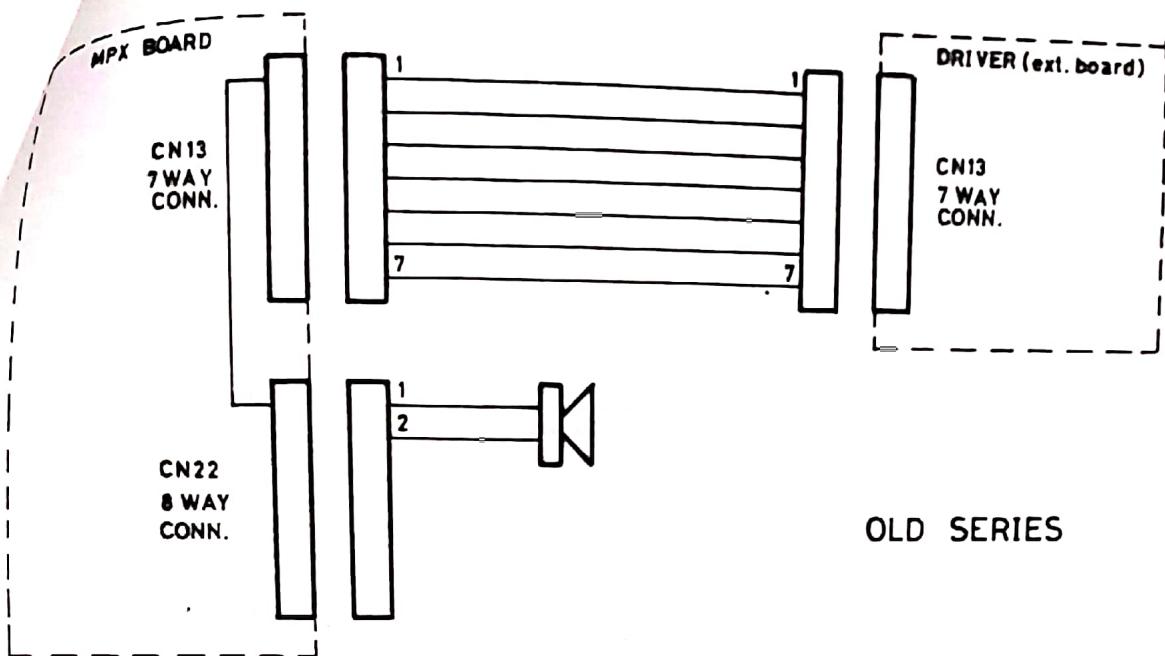
		F.LLI ZACCARIA s.n.c.		
Via Amaro 15 - 40012 CALDERARA DI RENO (Bo) Italy				
PART NAME		PART NO.		
INTERNAL CPU MODIFICATION				
DWN	DATE	REV.	DATE REV.	SHEET
	28/5/82			16
NOTES UNLESS OTHERWISE SPECIFIED				
1) ALL RESISTOR VALUES IN -----				
2) ALL CAPACITOR VALUES IN -----				



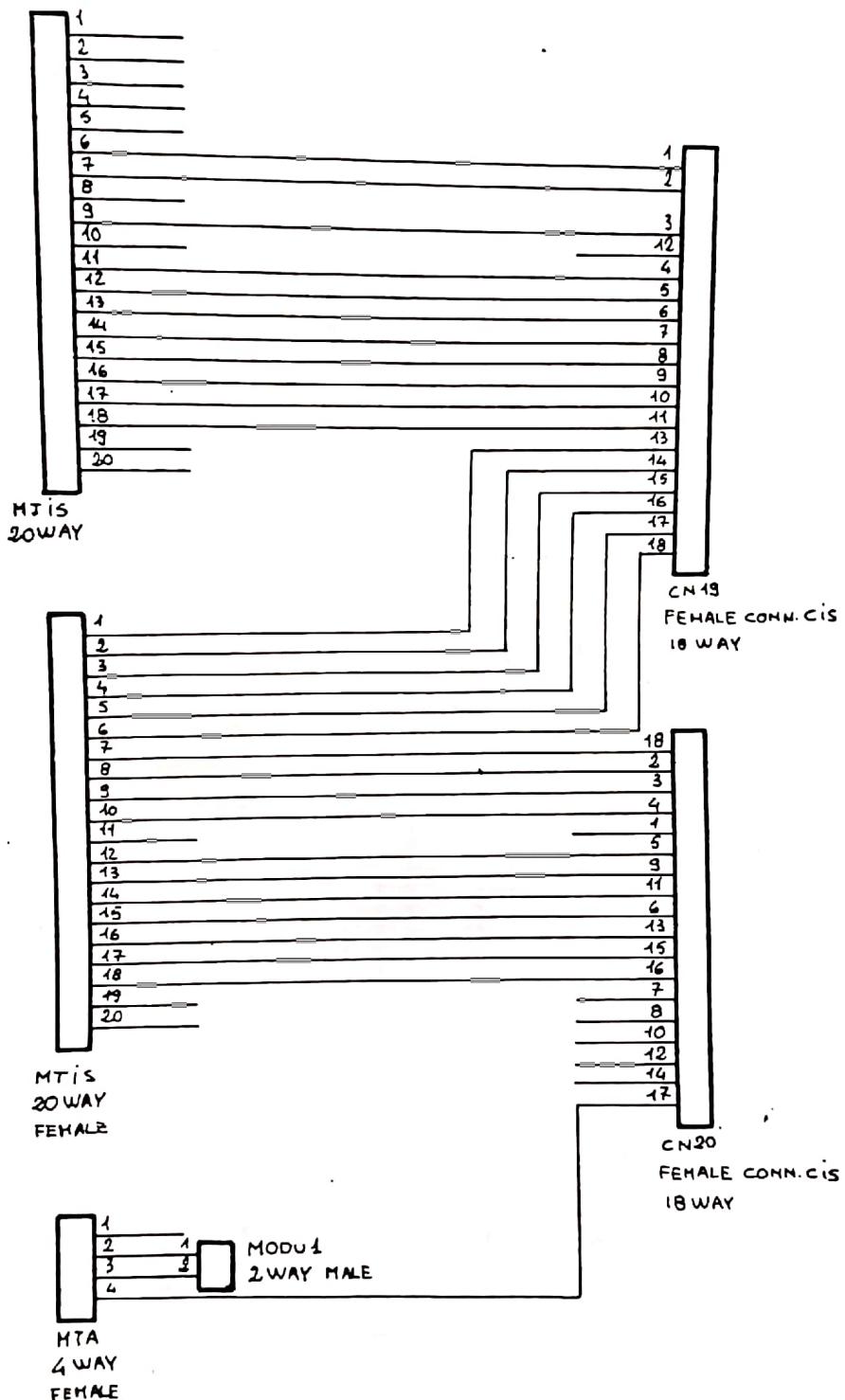
F.LLI ZACCARIA s.n.c.		Via Ameroli, 15 - 40012 CALDERARA DI RENO (Bo) Italy			
PART NAME COMPONENTS DISPOSITION OF MPX BOARD (P.C. VERSION)				PART NO.	
BWN <i>[Signature]</i>	DATE 31/5/82	REV.	DATE REV.	SHEET "16"	
NOTES UNLESS OTHERWISE SPECIFIED 1) ALL RESISTORS VALUES IN ----- 2) ALL CAPACITORS VALUES IN -----					



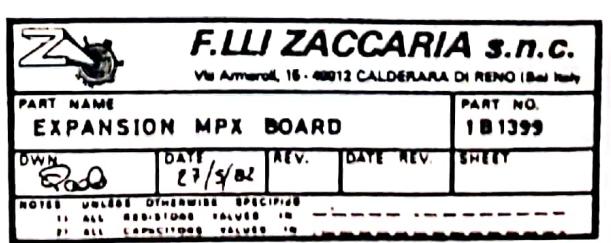
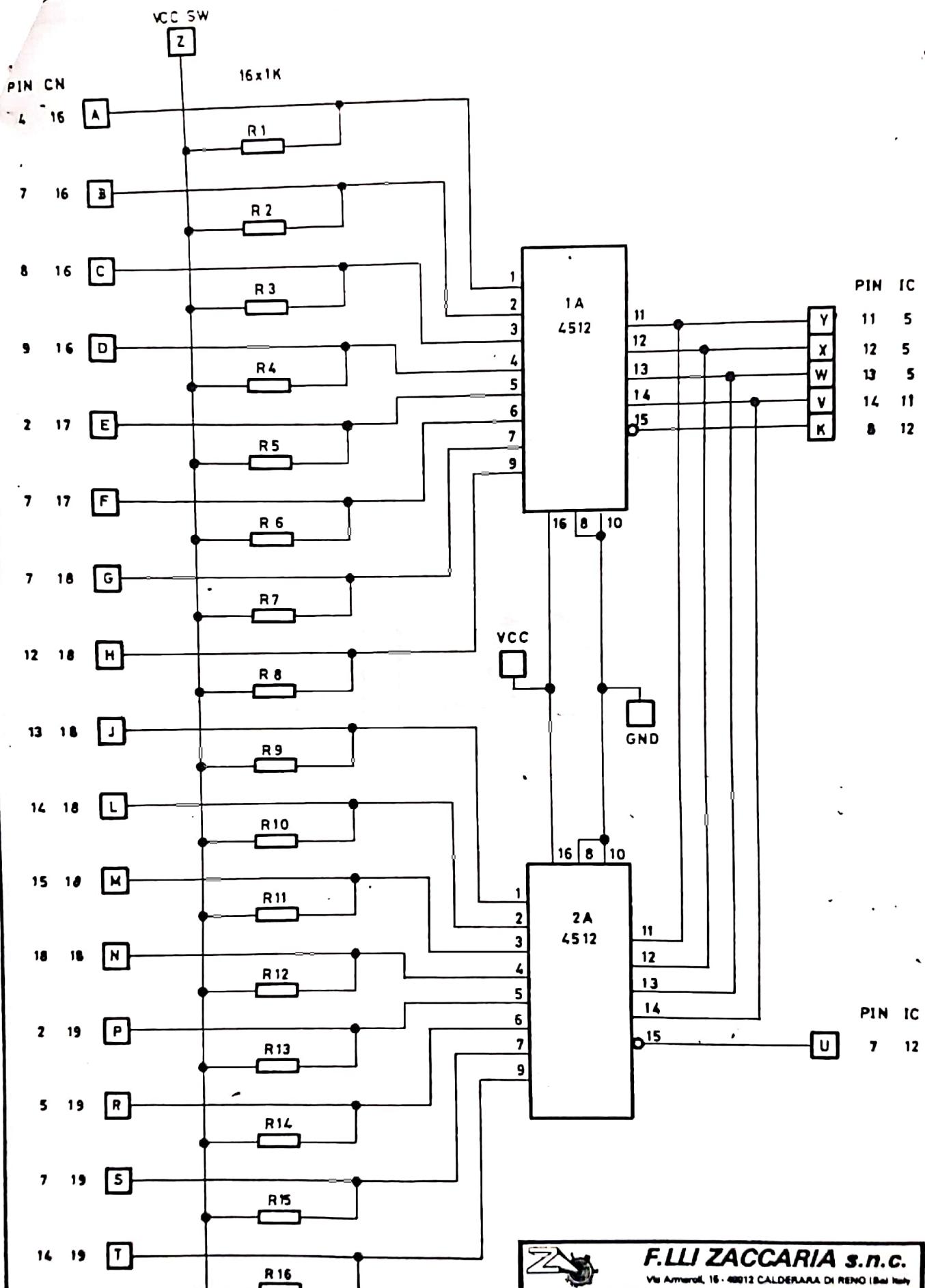
FILIZZACCIARIA s.n.c.	
Via Amerigo, 15 - 40017 CALDERARA DI RENO (BO) Italy	
PART NAME / COMPONENTS DISPOSITION OF MPX BOARD (wiring version)	
PART NO.	
DOWNSIGNATURE	DATE 1/6/82
ALL MANUFACTURERS	REV. 1
NOTES: UNLESS OTHERWISE SPECIFIED 1) ALL RESISTORS VALUES IN OHM 2) ALL CAPACITORS VALUES IN F	

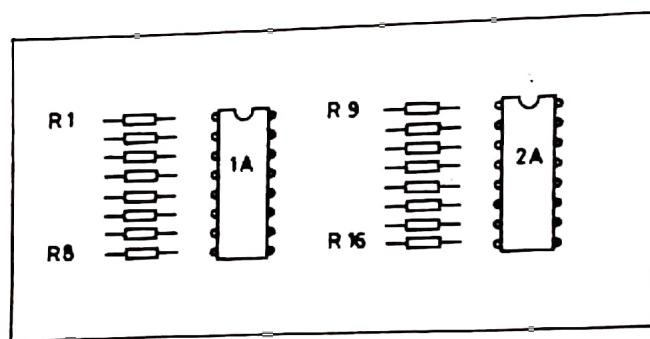


		F.LLI ZACCARIA S.p.A.			
		Via Amarelli, 15 - 40012 CALDERARA DI RENO (Bo) Italy			
PART NAME CONNECTION CM 2		PART NO.			
DRAFTED 		DATE 25/5/82	REV.	DATE REV.	SHEET 17
NOTES UNLESS OTHERWISE SPECIFIED 1) ALL RESISTOR VALUES IN 2) ALL CAPACITOR VALUES IN					



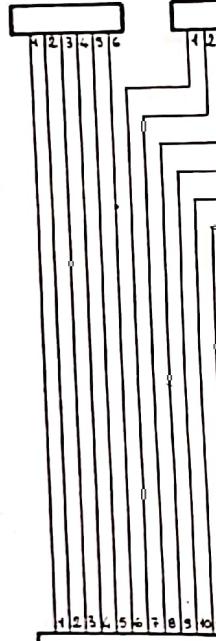
		F.LLI ZACCARIA S.p.A.		
		Via Amerini, 18 - 40012 CALDERARA DI RENO (BO) Italy		
PART NAME (20 Connector)		PART NO. 1B1398		
DWN <i>[Signature]</i>	DATE 3/6/82	REV.	DATE REV.	SHET
NOTES UNLESS OTHERWISE SPECIFIED 1) ALL RESISTOR VALUES IN ----- 2) ALL CAPACITOR VALUES IN -----				



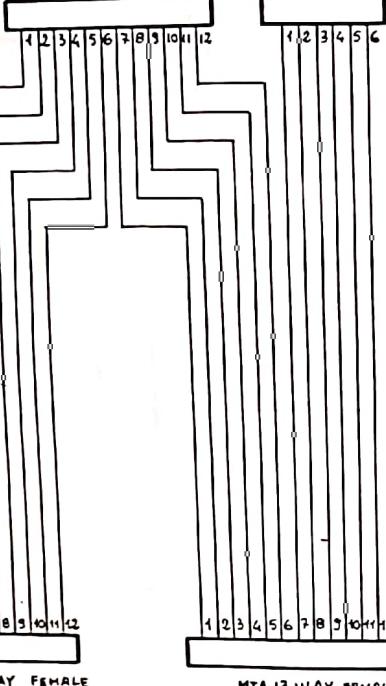


F.LLI ZACCARIA s.n.c.	
Via Ameroni, 10 - 40012 CALDERARA DI RENO (Bologna)	
PART NAME DISPOSITION COMPONENTS FOR EXPANSION MPX BOARD	
PART NO. 1B1199	
DATE 27/5/82	REV.
DATE REV SHEET	
NOTES: UNLESS OTHERWISE SPECIFIED: 1) ALL RESISTOR VALUES IN OHMS 2) ALL CAPACITOR VALUES IN MICROFARADS	

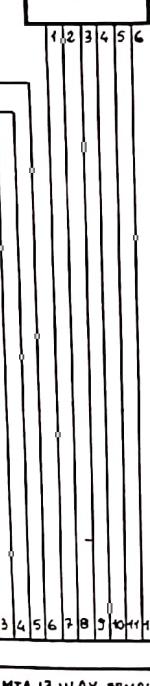
CN 13 6WAY
FEMALE CONN.CIS



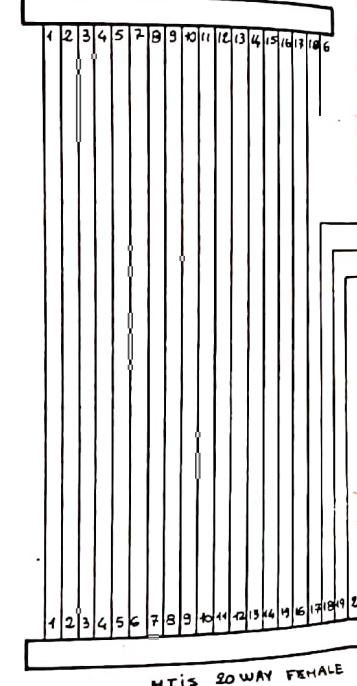
CN 14 MODUL 1 MALE



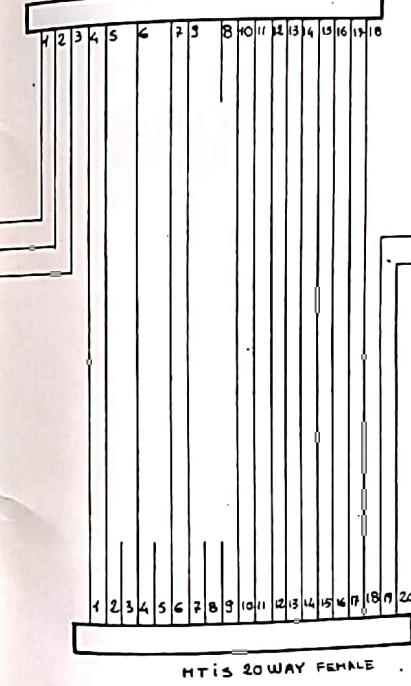
CN 15 6WAY
FEMALE CONN.CIS



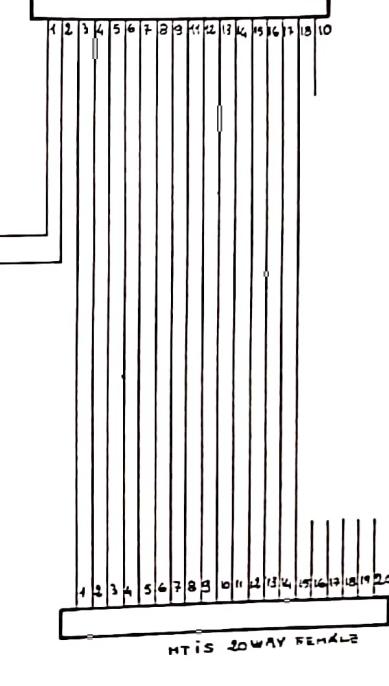
CN 16 18 WAY
FEMALE CONN.CIS



CN 17 18 WAY
FEMALE CONN.CIS



CN 18 18 WAY
FEMALE CONN.CIS



HTA 13 WAY FEMALE

HTA 13 WAY FEMALE

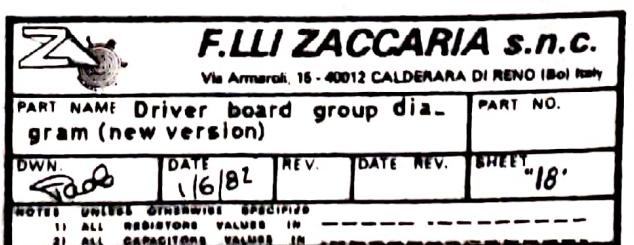
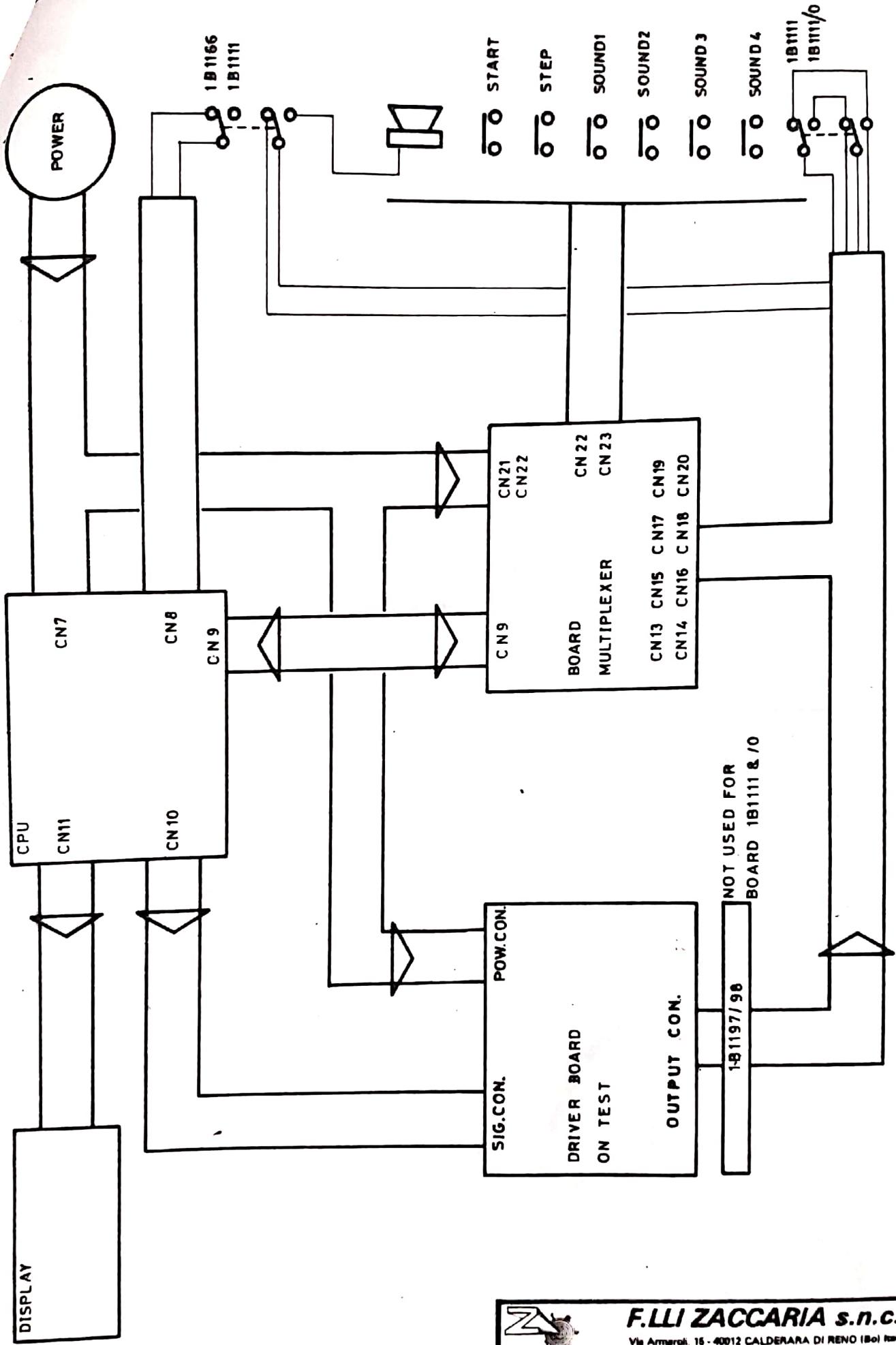
HTIS 20 WAY FEMALE

HTIS 20 WAY FEMALE

F.LLI ZACCARIA S.p.A.

Via Amendola, 15 - 46012 CALDERARA DI RENO (BO) Italy

PART NAME (INTERCONNECTION DENSER (6 CONNECTOR)		PART NO. LB392		
Owner	Date	Rev	Date Rev.	Sheet
Ricardo	3/6/02			
NOTE: ALL THESE DRAWINGS ARE SUBJECT TO THE RESTRICTED USE BY ALL CONTRACTING PARTIES				



F.I.U ZACCARIA S.p.A.

Via Acciara, 15 - 00120 CALABRIA DI ROMA (RM) Italy
TELE: 06 581000

Part Name	Date 6/2/84	Page No.	1/19
Code	18662	Rev.	
CONNECTIONS DIAGRAM		Z	

